

Tow-Trust Towbars

Fitting Instruction

Important: Please read General Notes overleaf before fitting Issue: 1

TAUT8 Auto-Trail Tribute (Ford Based Only)	T615 T620 T625 T715 T720 T725 Range Motorhomes
Based Internally Mounted Chassis Extensions W	ith 145mm Hole Centres 826-834mm Internally Mounted 2006>

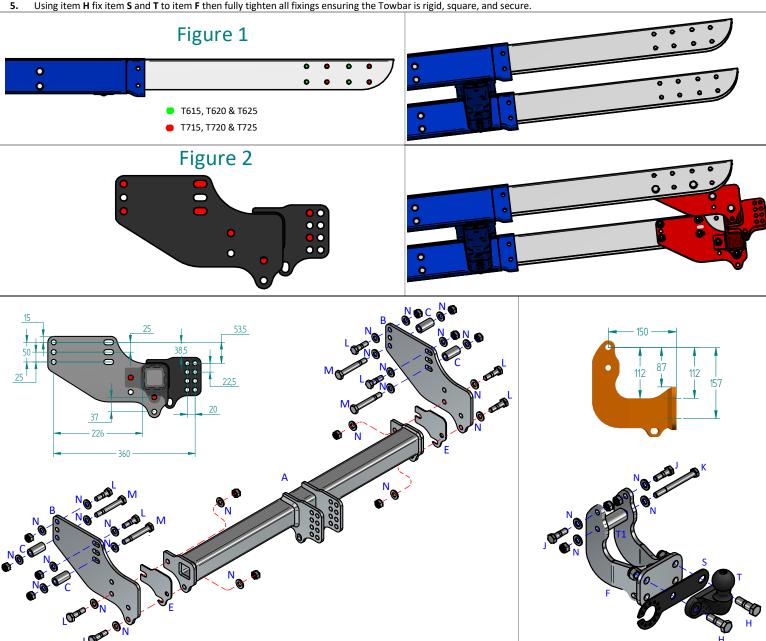
& Ford Based Internally Mounted Chassis Extensions With 145mm Hole Centres 826-834mm Internally Mounted 2006>							
Item	Qty	Description	Item	Qty	Description		
Α	1	TAUT8 Crossbar	Н	2	M16 x 50 Bolts & Nyloc Nuts		
В	2	Side Arms	J	2	M12 x 40 Bolts & Nyloc Nuts		
С	4	22 mm O/D 44 mm Long Spacer Tubes	K	1	M12 x 120 Bolt (10.9) & Nyloc Nut		
E	2	Chassis Spacer Plates	L	8	M12 x 45 Bolts & Nyloc Nuts		
F	1	Extension	М	4	M12 x 90 Bolts & Nyloc Nuts		
			N	28	12 x 25 Flat Washers		
S	1	ASP5	Р	4	12 x 40 Flat Washers		
Т	1	ATT—T1	T1	1	30 mm O/D 60 mm Long Spacer Tube		

Notes:-

- This Towbar can also be installed on Ford Chassis Extensions mounted to the inside face of the chassis using the 145mm mounting points.
- Page 1 is for Auto-Trail Tribute (Ford Based) models with OEM extensions Figures 1 & 2 Show the correct settings for mounting this Towbar.
- Page 2 is for Ford Based Internally Mounted Chassis Extensions with 145mm hole centres.

Auto-Trail Towbar Installation:-

- Using Figure 1 identify the correct position to mount the Towbar.
- Using Figure 2 loosely fix items B to the inside face of each chassis extension using items M with items C inserted into the chassis extensions and items L
- Using items L with items N loosely fix item A to items B with items E in between as required.
- Using items J with items N and item K with items N fix item F to item A to the position shown in Figure 2, ensuring item T1 is fitted at the lower point.
- Using item H fix item S and T to item F then fully tighten all fixings ensuring the Towbar is rigid, square, and secure.



Notes:

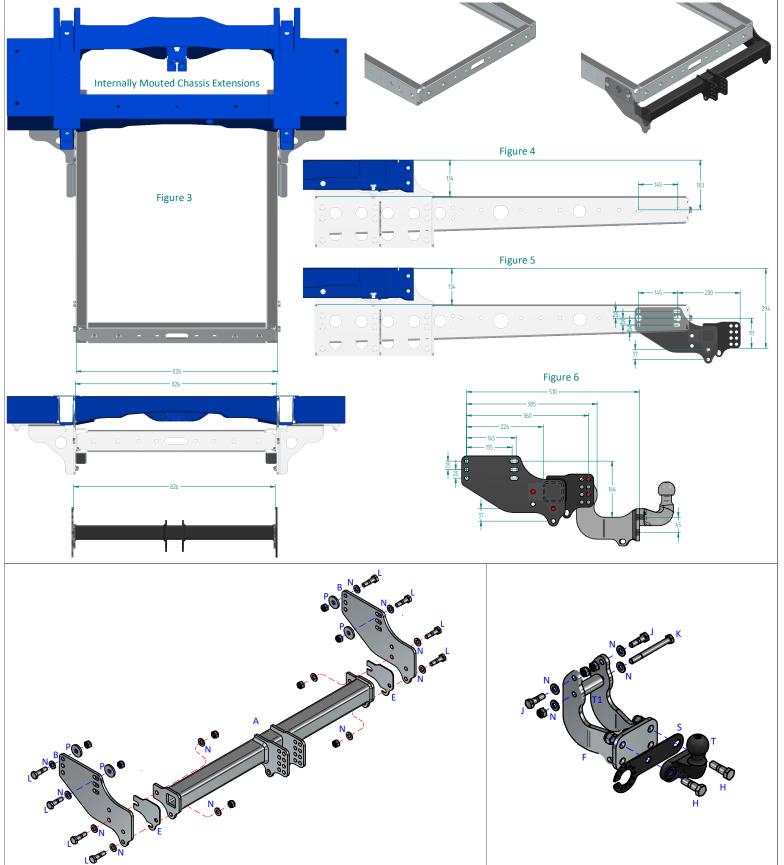
- For Torque settings see general notes overleaf.
- 2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.
- We recommend the use of PRO-TOW Couplings with all our products.

Notes:-

- 1. This Page contains images and instructions only for mounting this Towbar to Ford Based Motorhomes with Chassis Extensions.
- 2. It is important that any Chassis Extensions fitted are check for suitability for towing and that there is a towing capacity before installation.
- 3. It is important that all dimensions are checked for suitability before purchase and fitment.
- 4. Some Chassis Extensions may require addition components before they become compatible with towing for example using ATT-CHASS-CRS.
- 5. Figure 3 shows the chassis width and position the Towbar can be used with.
- 6. Items M and Items C are not used for this installation.

Towbar Installation:

- 1. Using Figures 4, 5 & 6 identify the correct position to mount the Towbar.
- 2. Using Figure 5 loosely fix items B to the outside face of each chassis extension using items L with items N and items P (on the inside face of the chassis).
- 3. Using items L with items N loosely fix item A to items B with items E in between as required.
- 4. Using items J with items N and item K with items N fix item F to item A to the position best suited to the vehicle, ensuring item T1 is fitted at the lower point.
- 5. Using item H fix item S and T to item F then fully tighten all fixings ensuring the Towbar is rigid, square, and secure.



Notes:

- For Torque settings see general notes overleaf.
- 2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.
- 3. We recommend the use of PRO-TOW Couplings with all our products