

Tow-Trust Towbars

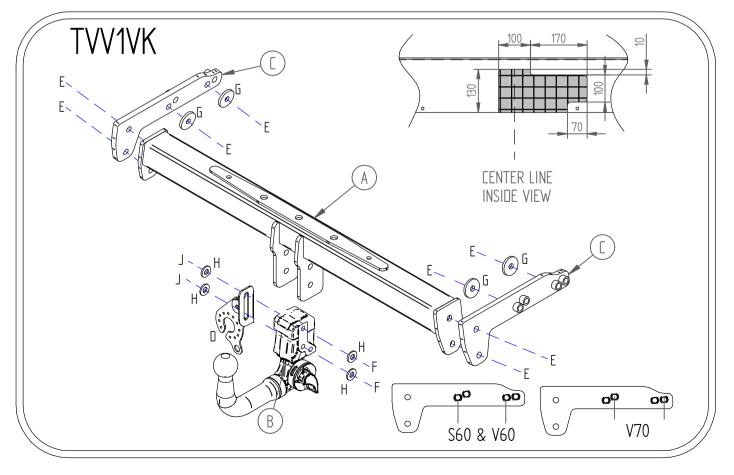
Important: Please read General Notes overleaf before fitting

Issue 5

TVV1VK VOLVO S60 2010>, V60 2010> & V70 2007>

Item	Qty	Description	Item	Qty	Description
Α	1	Crossmember	D	1	Flip Up Socket Plate TTFP-LH
В	1	Detachable Housing	E	8	M12 x 40 Bolts, 2 Nuts & S/P Washers
С	2	Handed Side Arms	F	2	M12 x 22 Bolts & S/P Washers
			G	4	12 x 40 Flat Washers
			Н	4	12 x 25 Flat Washers
			J	2	M12 x 25 Bolts & S/P Washers

- 1. Remove the rear bumper, two fixings on the bottom edge, five fixing in each wheel arch and one fixing either side of boot opening, unclip the corners and pull rearwards.
- 2. Cut a section from the lower edge of the bumper. SEE SKETCH. If required trim to suit.
- 3. Remove the crash beam; this is not refitted with Towbar assembly.
- 4. Lower exhaust and support to prevent damage.
- 5. Remove the tape from Towbar mounting points found on the inside face of each chassis member.
- 6. Insert items **C** into each chassis member and loosely fix in place using item **E** with item **G**.
- 7. Using item **E** fix item **A** between items **C**.
- 8. Using item F with item H and item J with item H fit item B with item D to item A.
- 9. We advise that you install your desired wiring into the vehicle now before refitting the bumper.
- 10. Fully tighten all nuts and bolts and ensure Towbar is rigid and secure.
- 11. Refit exhaust, heat shield and bumper.



Note:

1. Recommended Torque Setting for M12 Grade 10.9 -130 Nm. (For other Torque Settings see notes overleaf.)

2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.