

Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting



TL249A Range Rover (L322) Not Sport Including Vogue & Overfinch 2002-2012

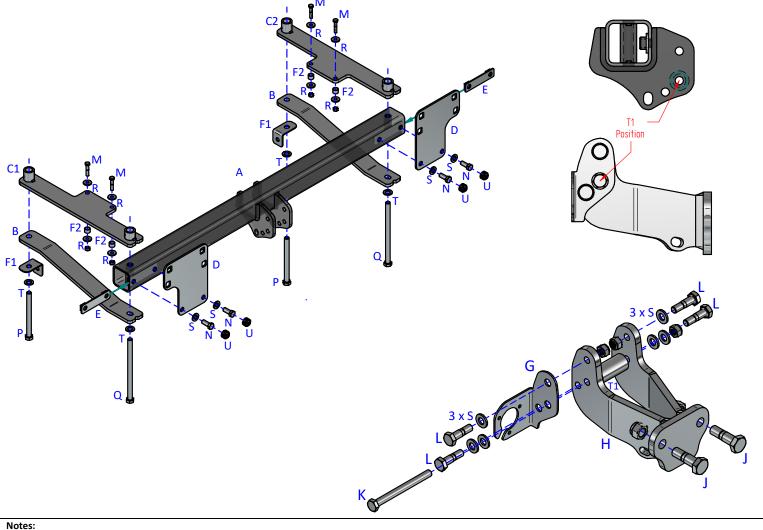
Item	Qty	Description	Item	Qty	Description
Α	1	TL249A Crossbar	J	2	M16 x 55 Bolts & Nyloc Nuts
В	2	Bent Side Arms	K	1	M12 x 130 Bolt Grade (10.9) & Nyloc Nut
C1	1	Lefthand Side Arm	L	4	M12 x 45 Bolts Grade (10.9) & Nyloc Nuts
C2	1	Righthand Side Arm	M	4	M8 x 40 Bolts & Nyloc Nuts
D	2	Drop Plates	N	4	M12 x 30 Bolts & S/P Washers
E	2	Captive Clamp Plates	Р	2	M14 x 160 x 1.5 (Fine Pitch) (10.9) Bolts & S/P Washers
F1	2	Exhaust Brackets 2006-2012	Q	2	M14 x 220 x 1.5 (Fine Pitch) (10.9) Bolts & S/P Washers
F2	4	Exhaust Spacers 2002-2006 (17 O/D x 12mm Long Tubes)	R	8	8 x 25 Flat Washers
G	1	TL249A Socket Plate	S	10	12 x 25 Flat Washers
Н	1	TL249A Extension	Т	4	14 x 27 Flat Washers
T1	1	60 O/D x 30mm Long Spacer Tube	U	10	M12 Bolts Caps

Preparation for towbar fitting and bumper removal:

- 1. Remove boot floor covering and rear trim.
- Remove the rear mud flaps if fitted, then remove the tip screw and clips from each side. 2.
- 3. Remove the four fixings from inside the boot on the rear panel.
- Disconnect the reversing sensors from the right hand side in the boot.
- Pull bumper out sideways and rearwards and fully remove.
- Remove the left and right hand exhaust brackets. (2002-2006) two fixings each side, (2006-2012) one fixing each side and support.
- Remove the two vertical towing eye fixings from each side and fully remove. (These are not refitted with the towbar).

Towbar Installation:

- Locate items **D** onto the bumper studs and refit the bumper. 1.
- Loosely attach item A to items D with item E inserted into the end of the crossbar using items N with items S. 2. (Note:- Some models with Sport or Overfinch bumper may require a bumper cut).
- Loosely attach items F1 (2006-2012) with items B (Below the crossbar) and items C1 and C2 (Above the crossbar) using items P and items T at the forwardmost mounting points and items \boldsymbol{Q} with items \boldsymbol{T} at the rearmost mounting points.
- Loosely attach item **H** with item **G** to item **A** using items **L** with items **S** and items **K** with items **S** ensuring item **T1** is fitted in-between. (As Shown Below)
- Using items J fix your chosen ball bracket (Not supplied in this kit) to item H and fully tighten all fixings ensuring the towbar is rigid, square and secure.
- Remount the exhaust to item F1 (2006-2012) using the original fixings, or to items C1 and C2 using items M with items R with items F2 as a spacer. (2002-2006).
- Fully tighten the remaining fixings then fit items **U** over all **M12** fixings.



Notes:

- For Torque settings see general notes overleaf. 1.
- Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed. 2.
- We recommend the use of PRO-TOW Couplings with all our products.