



PRO-STEP™

Fitting Instruction



Issue 2

PRO-TFD8-NT

Item	Qty	Description
A	1	PRO-TFD8-NT STEP
B	2	Handed Side Arms
C	4	M12 x 40 Thread Rolling Bolts & 12 x 30 Flat Washers (80 Nm)
D	4	M12 x 40 Bolts & Nyloc Nuts
E	8	12 x 30 Flat Washers
F	4	12 x 40 Flat Washers
G	8	Black M12 Bolt Caps
X	4	Ford Original Bolts (103 Nm)

1. Lower the spare wheel.
2. Remove the existing Ford bolts (Item X) from each chassis member and retain for fitting the step assembly.
3. Using the original Ford bolts (Item X) fix the side arms (Items B) to the chassis members fixing points.
4. Using Item C fix items B to the vertical points. **NOTE:** These are untapped holes and the bolts supplied are thread rolling bolts designed to cut their own thread. (80Nm).
5. Using Item D with Item E and Item F loosely assembly the fixing through the forward mounting point only leaving the fixing loose enough to enable you to slide Item A through the open slot.
6. Using Item D with Item E and Item F fix Item A to Item B.
7. Fully tighten all fixings ensuring the Pro-Step is rigid, square and secure.

