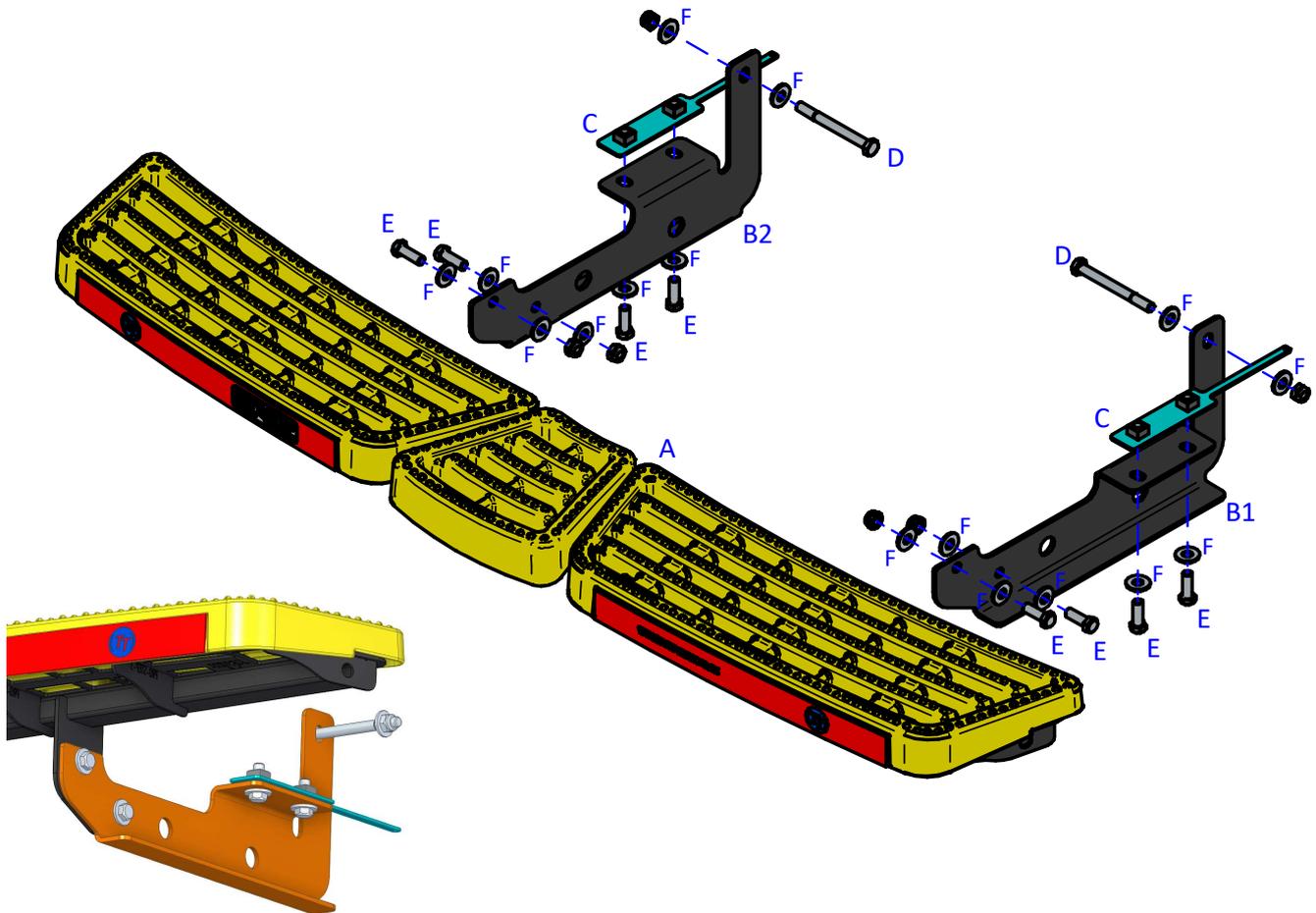




PRO-TLDV1-NT

Item	Qty	Description	Item	Qty	Description
A	1	PRO-TLDV1-NT STEP	D	2	M12 x 120 Bolts & Nyloc Nuts
B1	1	O/S Side Arm	E	8	M12 x 35 Bolts, 4 Nyloc Nuts & 4 S/P Washers
B2	1	N/S Side Arm	F	16	12 x 30 Flat Washers
C	2	Clamp Plates	G	8	Black M12 Bolt Caps

1. Remove the rearmost M14 horizontal fixing each side of the vehicle securing the bumper bracket to the chassis and discard the M14 fixing.
2. **O/S only:** Insert Item C into the bumper bracket channel and line up with the vertical mounting points. Using Item D with Item F loosely fix Item B1 to the horizontal mounting point then using Item E with Item F fix Item B1 to the vertical mounting points.
3. **N/S only:** Due to the limited access to insert Item C the N/S bumper bracket needs to be pivoted down to gain access.
4. Remove the four M8 vertical fixings and pivot the bumper bracket down allowing you to insert Item C into the bumper bracket channel and line up with the vertical mounting points. Carefully raise and secure back in place with original M8 fixings.
5. Using Item D with Item F loosely fix Item B2 to the horizontal mounting point then using Item E with Item F fix Item B2 to the vertical mounting points.
6. Loosely assemble the forward most fixing each side (Item E and Item F) leaving it loose enough so you can insert Item A through the open slot then fix Item A in place with the remaining Item E and Item F.
7. Fully tighten all fixings ensuring the PRO-STEP remains rigid, square and secure.
8. Fit black caps (Item G) to visible M12 fixings.



Notes:

1. For Torque settings see general notes overleaf.