



Issue 1

## PRO-TM1-NT

Item	Qty	Description
A	1	PRO-TM1-NT STEP
B	2	Handed Side Arms
C	8	M12 x 110 Bolts & Nyloc Nuts
D	4	M12 x 40 Bolts & Nyloc Nuts
E	20	12 x 25 Flat Washers
F	4	12 x 40 Flat Washers
G	8	Black M12 Bolt Caps

1. Remove the Towing eye from the O/S chassis member. (This is NOT refitted with step assembly)
2. Using Item C with Item E fix Items B to each correct chassis member.
3. Using Item D with Item E and Item F loosely assembly the fixing through the forward upper mounting point only leaving the fixing loose enough to enable you to slide Item A through the open slot.
4. Using Item D with Item E and Item F fix Item A to Item B.
5. Fully tighten all fixings ensuring the Pro-Step is rigid, square and secure.

