

Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

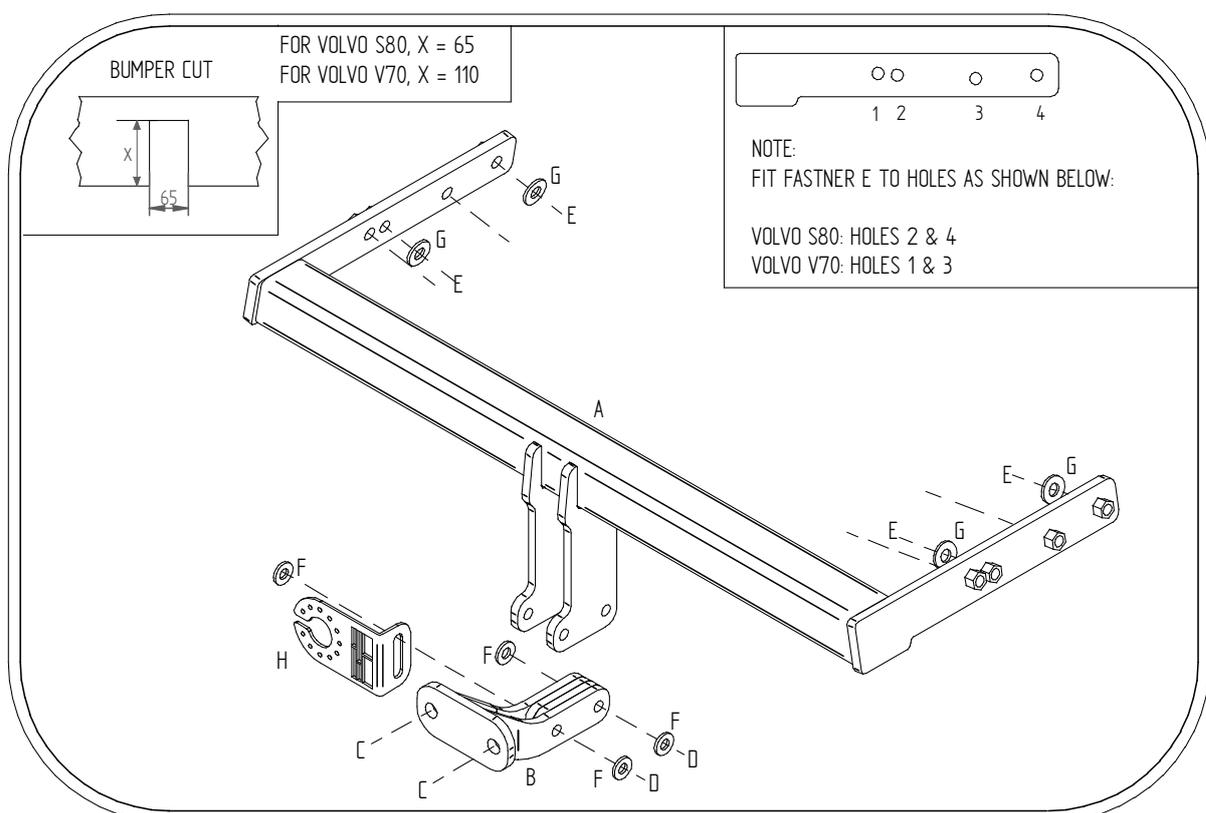


Issue 3

TVV527 Volvo V70 Est 2007> S80 2006>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	C	2	M16 x 50 Bolts, Nuts & S/P Washers
B	1	Extension Bar	D	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
			E	4	M12 x 40 Bolts & S/P Washers
			F	4	12 x 25 Flat Washers
			G	4	12 x 30 Flat Washers
			H	1	Socket Plate 1

1. Remove rear bumper. Two fixings along lower edge, four fixings around each wheel arch, one tip fixing each side and two fixing around boot lid. Unclip corners and sides and pull bumper rearwards.
2. Cut a section centrally from the lower edge of the bumper V70 Models 65mm wide x 110mm deep, S80 models 65mm wide x 65mm deep if required trim to suit.
3. Temporarily remove crash beam.
4. Remove the towing eye bush. (Unscrew centre bolt located on rear panel under existing bracket).
5. Lower exhaust to gain access to Towbar mounting points.
6. Remove tape covering Towbar mounting points.
7. Locate Item **A** into each chassis and using Item **E** with Item **G** bolt into place through existing holes. Note: see sketch for correct fixing points on Towbar (V70/S80).
8. Fully tighten all nuts and bolts and ensure the Towbar is rigid and secure.
9. Refit crash beam, towing eye bush and exhaust.
10. Refit bumper.
11. Using Item **D** with Item **F**, bolt Item **B** and Item **H** to Item **A**.
12. Using Item **C** bolt the ball bracket (not supplied in this kit) to the mounting plate.



Note:

1. Recommended Torque Setting for M12 Grade 10.9 -130 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers' trailer / caravan weight limits must be observed.