



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

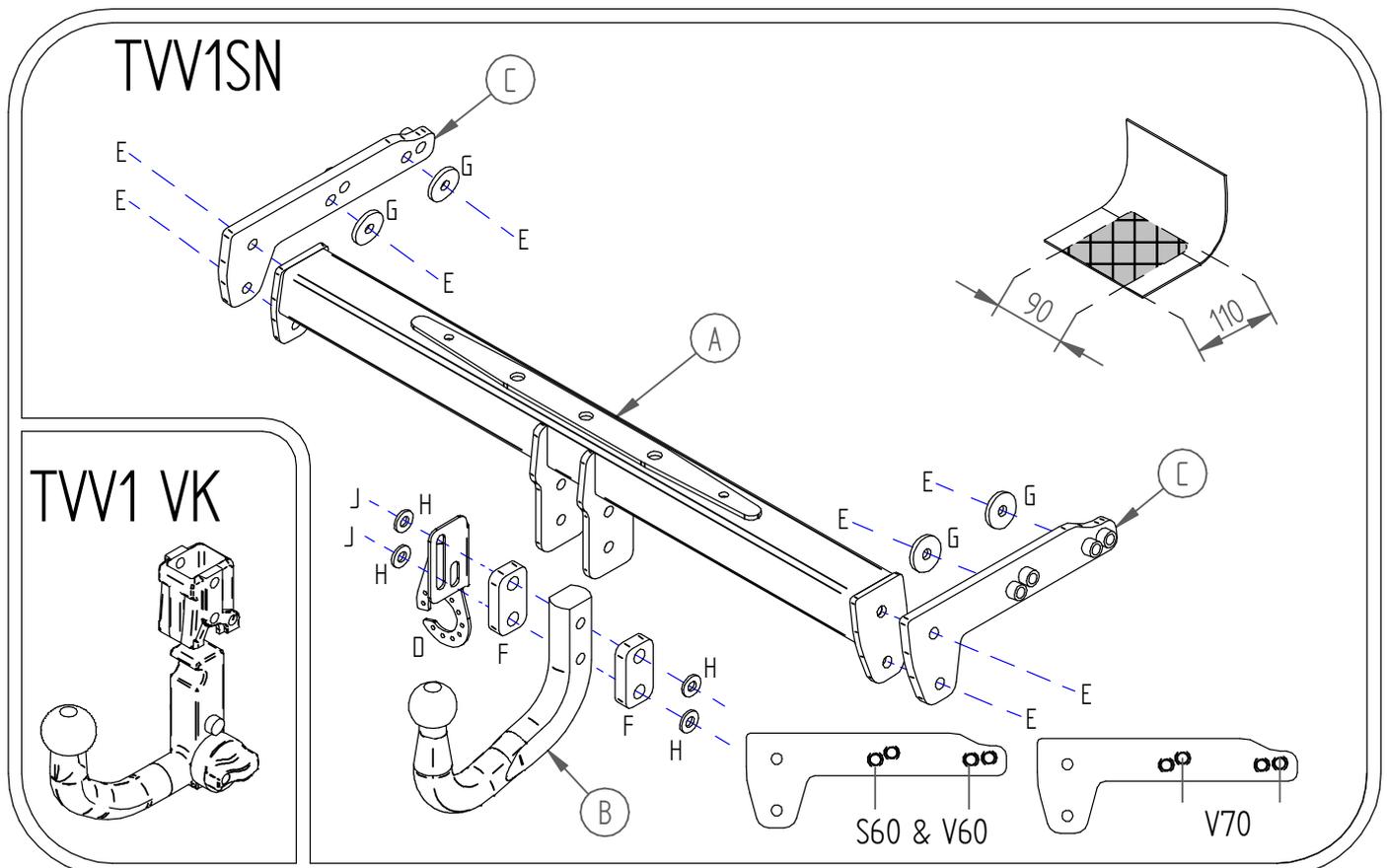


Issue 3

## TVV1SN VOLVO S60 2010>, V60 2010> & V70 2007>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	D	1	VASP8 L/H Socket Plate
B	1	ACS9 / 9209 Swan Neck	E	8	M12 x 40 Bolts, 2 Nuts & S/P Washers
C	2	Handed Side Arms	F	2	15mm Spacer Plates
			G	4	12 x 40 Flat Washers
			H	4	12 x 25 Flat Washers
			J	2	M12 x 110 Grade 10.9 Bolts & Nyloc Nuts

1. Remove the rear bumper, two fixings on the bottom edge, five fixings in each wheel arch and one fixing either side of boot opening, unclip the corners and pull rearwards.
2. Cut a section from the lower edge of the bumper. SEE SKETCH. If required trim to suit.
3. Remove the crash beam; this is not refitted with Towbar assembly.
4. Lower exhaust and support to prevent damage.
5. Remove the tape from Towbar mounting points found on the inside face of each chassis member.
6. Insert items C into each chassis member and loosely fix in place using item E with item G.
7. Using item E fix item A between items C.
8. Using item J with item H and item F fit item B with item D to item A.
9. We advise that you install your desired wiring into the vehicle now before refitting the bumper.
10. Fully tighten all nuts and bolts and ensure Towbar is rigid and secure.
11. Refit exhaust, heat shield and bumper.



**Note:**

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.