

Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

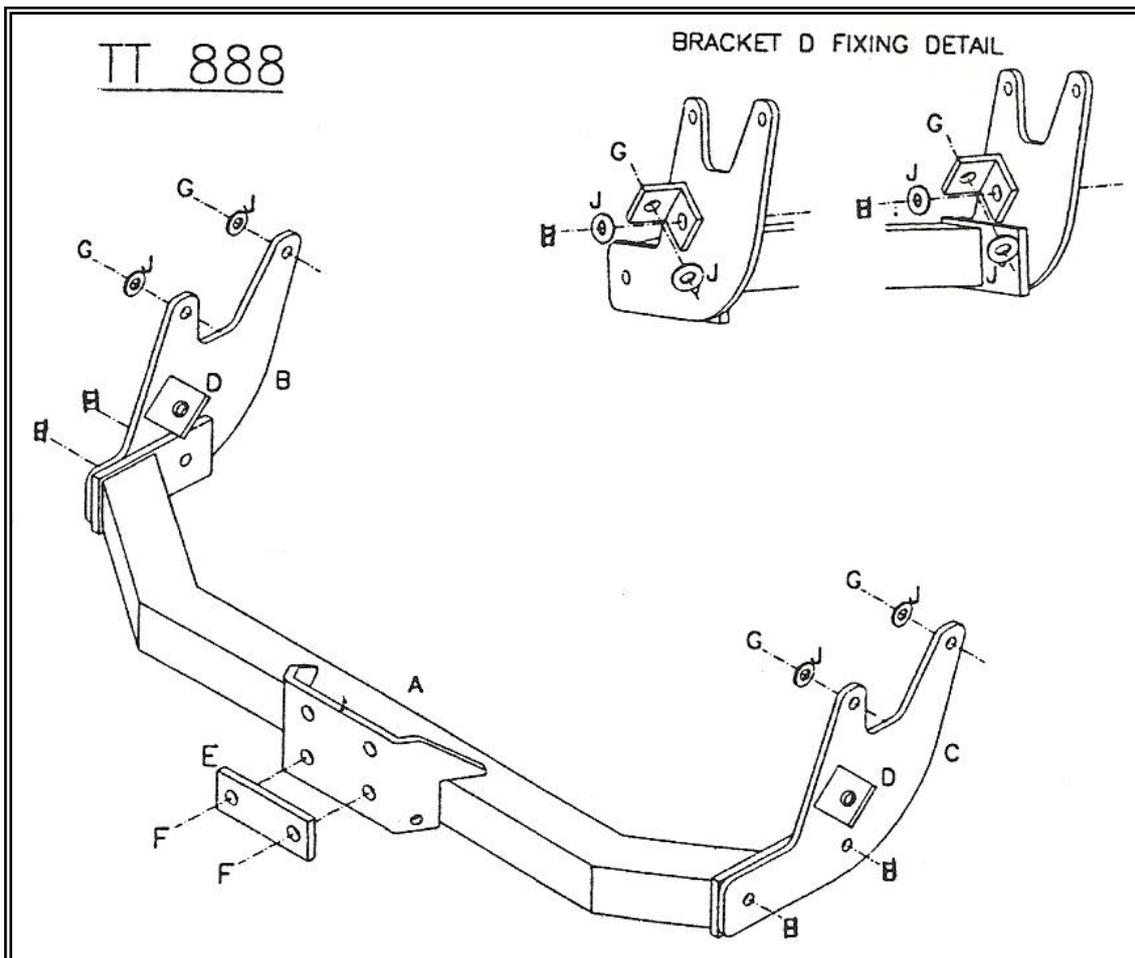


Issue 4

TT888 Toyota HI-ACE Power Van 1995>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	F	2	M16 x 50 Bolts, Nuts & S/P Washers
B	1	L/H Side Arm	G	6	M12 x 30 x 1.25 Bolts & S/P Washers only
C	1	R/H Side Arm	H	6	M12 x 35 Bolts, 4 Nuts & 6 S/P Washers
D	2	Angle Brackets	J	8	12 x 25 Flat Washers
E	1	Coupling Spacer			

1. Remove the towing eyes from the ends of each chassis member (these are no longer required).
2. Using item **G** and item **J** loosely bolt items **B**, **C** & **D** to the existing captive nuts in each chassis member.
3. Using item **H** and item **J** loosely bolt item **D** to item **B** and item **C**.
4. Using item **H** bolt item **A** to item **B** and item **C**.
5. Using item **F** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
6. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.



Note:

1. Recommended Torque Setting for M12 Grade 10.9 -130 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.