



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting



Issue 2

TT10SN TOYOTA VERSO (R2) 2009>

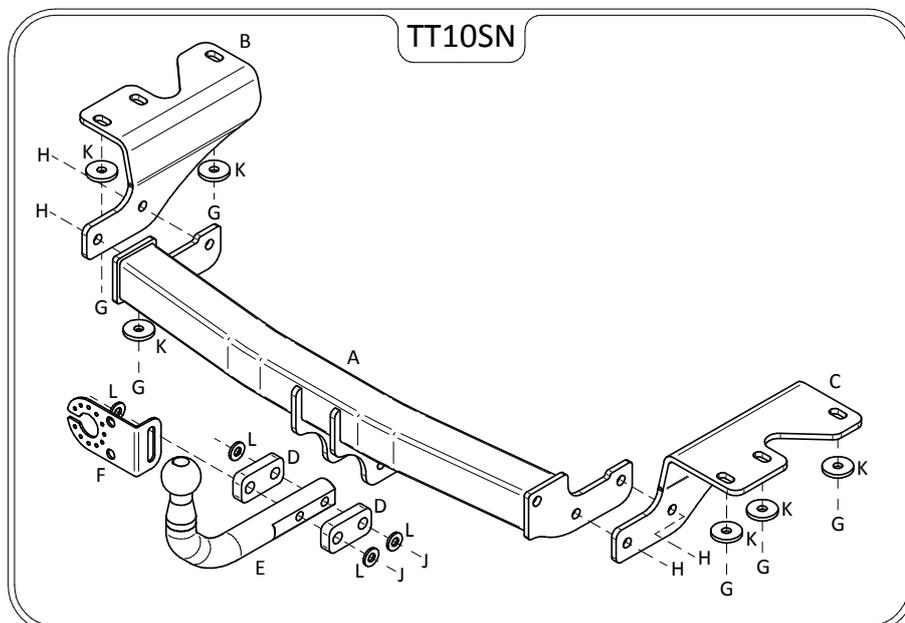
| Item | Qty | Description | Item | Qty | Description |
|------|-----|-----------------|------|-----|-------------------------------------|
| A | 1 | Crossmember | G | 6 | M12 x 40 x 1.25 Bolts & S/P Washers |
| B | 1 | N/S Side Arm | H | 4 | M12 x 35 Bolts, Nuts & S/P Washers |
| C | 1 | O/S Side Arm | J | 2 | M12 x 100 Bolts & Nyloc Nuts |
| D | 2 | 15mm packers | K | 6 | 12 x 40 Flat Washers |
| E | 1 | Swan Neck | L | 4 | 12 x 25 Flat Washers |
| F | 1 | HK Socket Plate | | | |

Bumper removal:

1. Remove all fixings from under trays and remove under trays from vehicle, Remove rear light clusters, remove bumper fixings, two fixings on the boot shut panel, eight fixings along the lower edge of the bumper, and one fixing found in each wheel arch, pull bumper tip outwards then rearward to release.

Towbar Installation:

1. Remove the Towing eye from the N/S chassis member and retain ready to refit with item B.
2. Lower the exhaust to gain access to the Towbar mounting points. (If fitted remove heat shield).
3. Using item G with Item K bolt side arms (items B/C) to each correct chassis member. (NOTE: refit towing eye over item B).
4. Using item H bolt item A between side arms.
5. Fully tighten all nuts and bolts ensuring Towbar is rigid and secure.
6. Refit heat shield and re-hang exhaust.
7. Replace rear bumper and under trays. (Under trays may need trimming to suit tow bar).
8. Using item J with item L bolt item E and item F to item A using items D as spacers and fully tighten.



Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.