



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

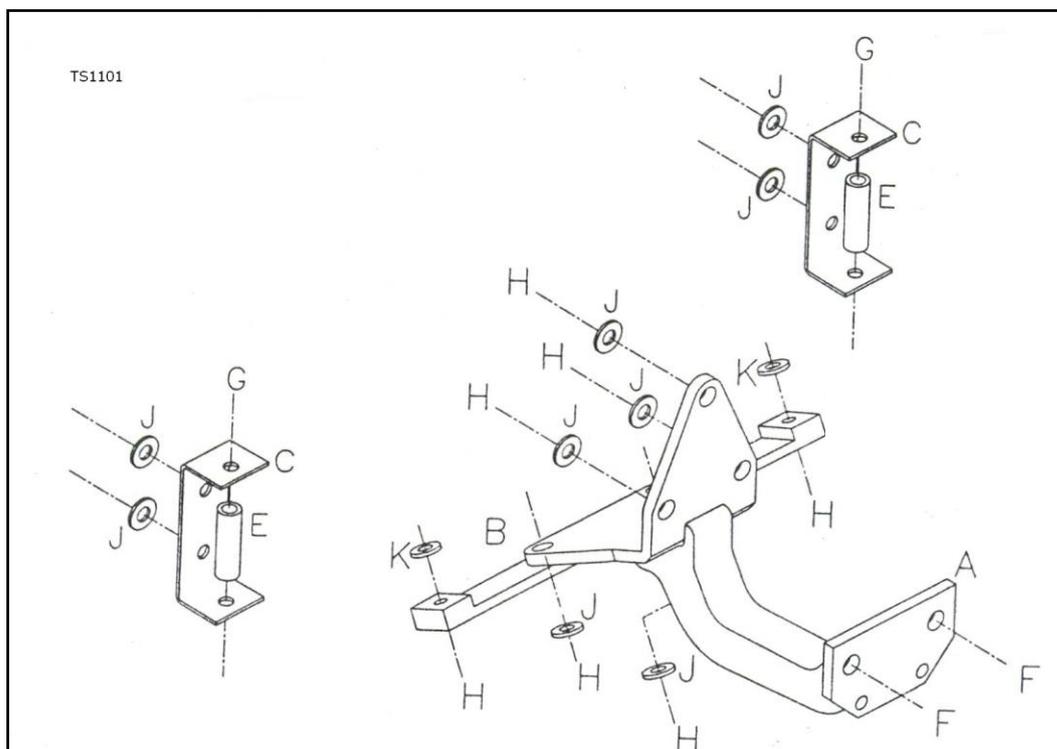


Issue 4

TS1101 SAAB 9-5 Sal & Est 1997 - 2010

Item	Qty	Description	Item	Qty	Description
A	1	Towbar	F	2	M16 x 50 Bolts, Nuts & S/P Washers
B	1	4 Hole Clamp Strap	G	2	M10 x 140 Bolts, Nuts & S/P Washers
C	2	Bumper Support Brackets	H	7	M10 x 40 Bolts, 6 Nuts & 7 S/P Washers
E	2	19 x 119 Spacer Tubes	J	9	10 x 25 Flat Washers
			K	2	10 x 40 Flat Washers

1. Remove both side trim panels.
2. Remove the rear bumper, (two self-tapping screws at each tip, two nuts at the bottom of each wheel arch). From inside the boot remove the foam access cover and remove the four nuts.
3. Remove the Ali Packers (these are no longer required). Using the nuts and washers provided, loosely bolt Item C to the bumper beam.
4. Using the holes in Item C as a jig, drill 12mm holes through top and bottom. Remove Item C and open the bottom hole out to 19mm (clear foam away to allow access for spacer tubes) using Item G refit Item C.
5. Using Item H with Item J loosely bolt Item A into position through the existing captive nuts in the bumper beam.
6. Remove the towing eye (this is no longer required). Using the nuts and washers provided refit the bumper.
7. Using Item H with Item K inside the boot bolt Item B to the outer set of holes. Using Item H with Item J bolt Item B and Item A to the vehicle.
8. Using Item F bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
9. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.



Note: nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.