



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting



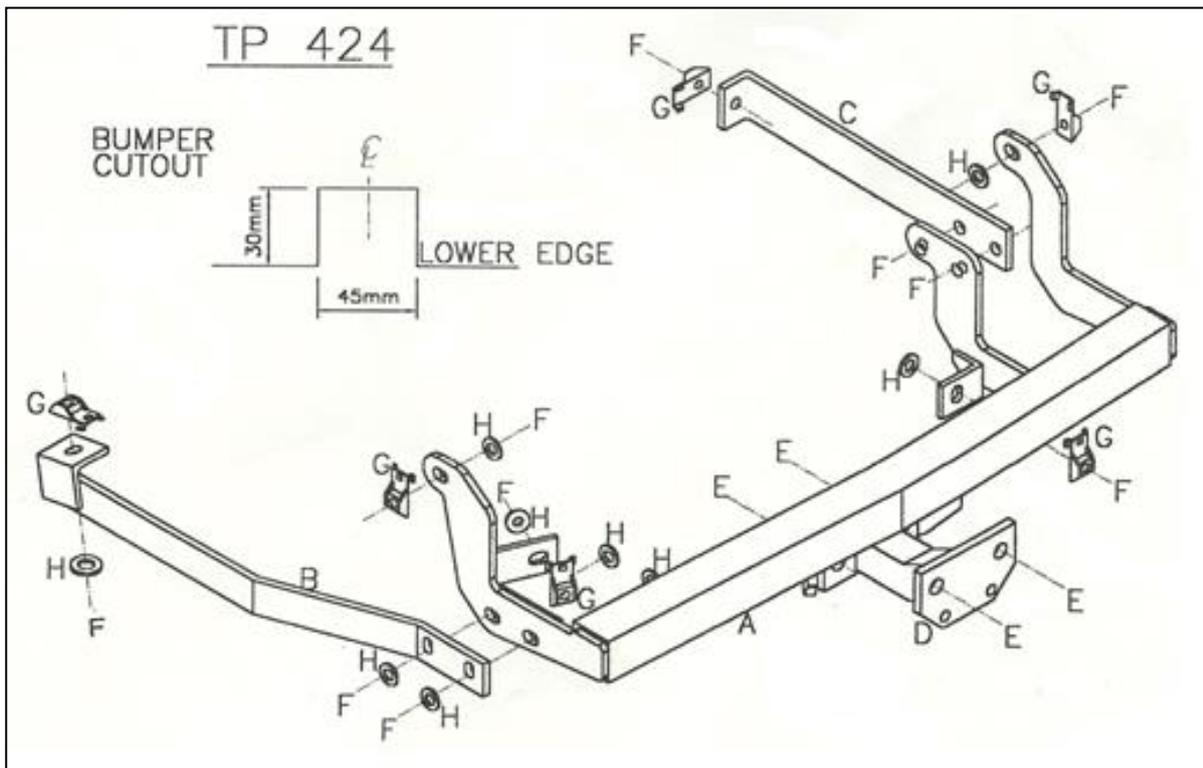
Issue 6

**TP424 Peugeot 806 1995 - 2002> & Expert Van 1996 - 2007
Citroen Synergie 1995 - 2002 & Dispatch Van 1996 - 2006
Fiat Ulysses 1995 - 2003> & Scudo Van 1996 - 2006**

Item	Qty	Description	Item	Qty	Description
A	1	Towbar	E	2	M16 x 50 Bolts Nuts & S/P Washers
B	1	Left Hand Side Arm	E1	2	M16 x 40 Bolts, Nuts & S/P Washers
C	1	Right Hand Side Arm	F	10	M10 x 35 Bolts, 4 Nuts & 10 S/P Washers
D	1	Extension Bar	G	6	M10 Caged Nuts (Large)
			H	9	10 x 25 Flat Washers
			J	6	10 x 30 Flat Washers

1. Lower the spare wheel.
2. Locate the six existing towbar mounting points (these are covered with tape) insert item G through the square holes and pull back into place.
3. Using item F with item H loosely bolt item A into place.
4. Using item F with item H loosely bolt item B to item A and to the forward mounting point.
5. Using item F loosely bolt item C to item A and to the remaining forward mounting point.
6. Cut a slot 30mm up x 45mm wide from the lower edge of the plastic bumper (see sketch).
7. Using item E1 bolt item D to item A.
8. Using item E bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
9. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
10. Replace the spare wheel.

NOTE: Items J are provided to be used as shims if necessary between the chassis members and Item A.



Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.