



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting



Issue 4

## TMZ168 MAZDA BONGO, FRIENDEE MPV & FORD FRED A 1992>

Item	Qty	Description	Item	Qty	Description
A	1	Towbar	F	2	M16 x 50 Bolts, Nuts & S/P Washers
B	1	L/H Side Plate	G	1	M10 x 110 Bolt, Nut & S/P Washer
C	1	Clamp Plate	H	2	M12 x 35 Bolts, Nuts & S/P Washers
D	1	19 x 76 Spacer Tube	J	3	M10 x 35 Bolts & S/P Washers Only
D2	2	17 x 52 Spacer Tubes	K	3	M10 x 30 x 1.25 Bolts & S/P Washers Only
E	1	2 hole Clamp Plate	L	5	10 x 30 Flat Washer
			M	7	10 x 25 Flat Washers
			N	2	12 x 25 Flat Washer
			P	2	M10 x 90 Bolts, Nuts & S/P Washers
			R	1	M6 x 25 Bolt, S/P Washer & 6 x 20 Flat Washer

1. Remove the towing eye from the offside chassis.
2. Remove the rear trim from inside the boot.
3. Temporarily lower the exhaust silencer and remove the heat shield.
4. Locate Item E into the box section on the near side and using Item J with Item M loosely bolt Item B through the existing holes.
5. Using the holes in Item B as jigs drill 2x 12mm holes through the chassis member, open the inside face only to 18mm and insert Items D2 and fix in place using Item P and Item L.
6. Using Item K with Item M loosely bolt Item A to the existing captive nuts on the offside chassis.
7. Using Item H with Item N loosely bolt Item A to Item B.
8. Locate Item C into the offside chassis and using Item J with Item M bolt Item A into place.
9. Using the hole in Item A as a jig, drill an 11mm hole up into the boot, open the top hole only to 20mm. Place Item D down into the hole and bolt using Item G with Item L.
10. Using Item F bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
11. Fully tighten all nuts and bolts and ensure the Towbar is rigid, square and secure.
12. Refit the heat shield with one original fixing and Item R through the N/S side arm. Rehang the exhaust silencer.

