



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

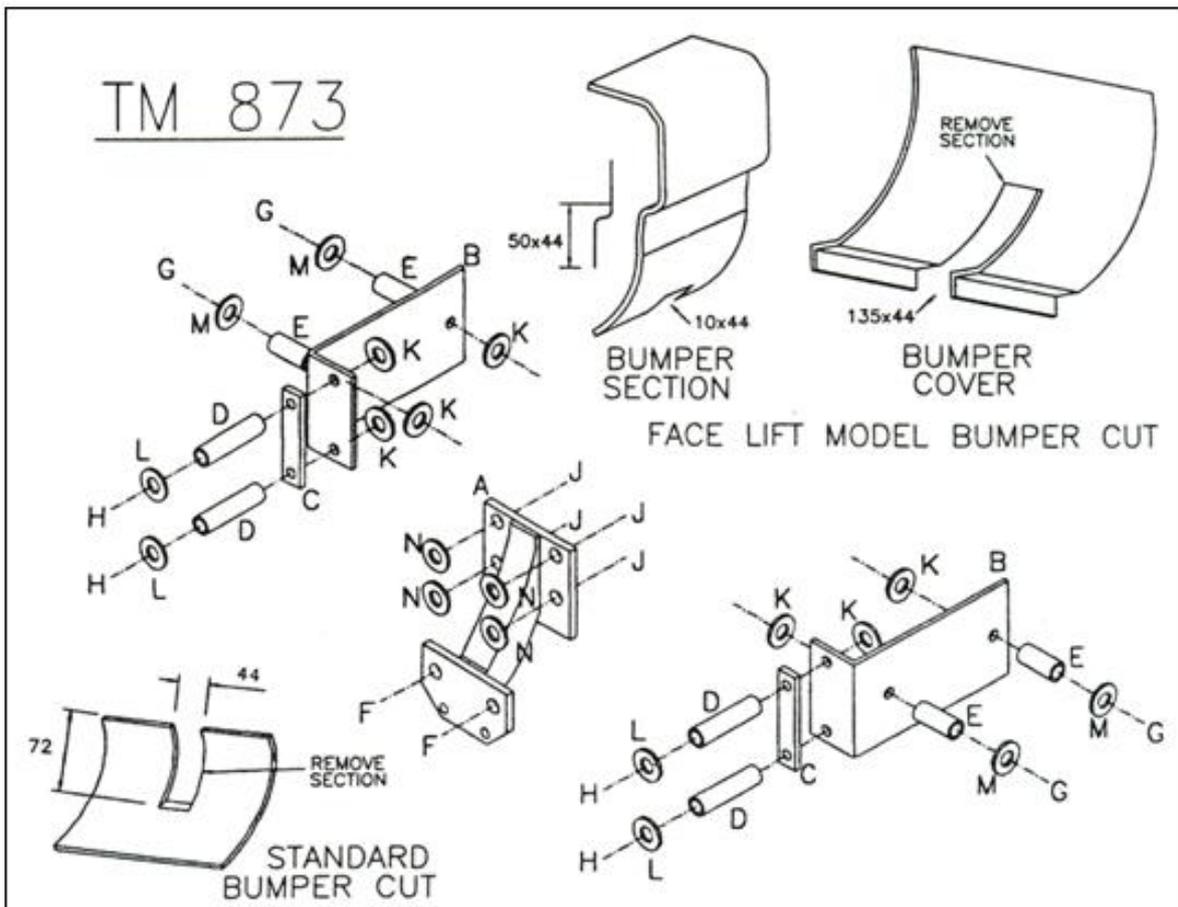


Issue 2

TM873 Mercedes M Class (W163)1998 - 2005

Item	Qty	Description	Item	Qty	Description
A	1	Extension Bar	F	2	M16 x 50 Bolts Nuts & S/P Washers
B	2	Side Arms	G	4	M10 x 90 Bolts, Nuts & S/P Washers
C	2	Spacer Plates	H	4	M10 x 130 Bolts, Nuts & S/P Washers
D	4	22mm x 87mm Spacer Tubes	J	4	M14 x 35 x 1.5 Bolts & S/P Washers
E	4	22mm x 55mm Spacer Tubes	K	8	10 x 25 Flat Washers
			L	4	10 x 50 Flat Washers
			M	4	10 x 40 Flat Washers
			N	4	14 x 27 Flat Washers

1. Remove the three blanking covers from the rear bumper.
2. Remove the bumper. Two central nuts and one bolt each side.
Note: Side arms (Item B) are only used on vehicles without the spare wheel mounted on the rear door.
3. Using Item G and Item H loosely bolt Item B and Item C to the inside face of each chassis member with spacer tubes, Item D and Item E inside the chassis and flat washer on the outer face (see sketch).
4. Using Item J bolt Item A to the existing captive nuts on the rear cross member.
5. Using item F bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
6. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
7. Re-fit the bumper and cut a slot in the central plastic plate (see sketch).



Note: nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.