



TLANH Range Rover Sport (L494) / Range Rover (L405) PHEV Adaptor plate 2020>

Item	Qty	Description	Item	Qty	Description
HA	2	TLANH-1 Plates	HB	10	M10 x 50 (10.9) Bolts

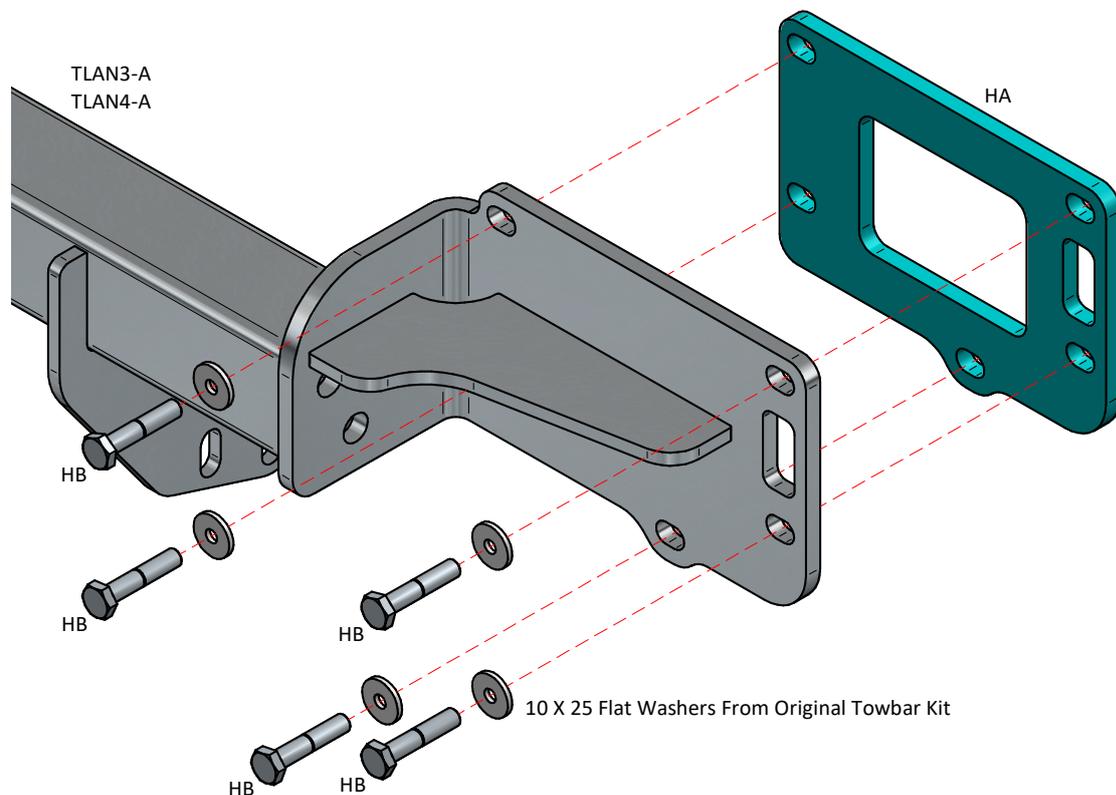
BUMPER REMOVAL:

1. Use TLAN3 or TLAN4 Instruction.

TOWBAR INSTALLATION:

2. Remove the additional fixings securing the exhaust brackets to the rear sub frame each side and completely lower and support the exhaust.
3. To enable fitment of the right hand side arm the bracket directly below the area must be removed by removing the fixing from the forward most pipe clamp then a further fixing attaching the secondary bracket and pivot out of the way, then remove the primary mounting bracket from the chassis one fixing.
4. Unplug the cables from the differential control unit and release clip from the pipe refill position, passing the cable across the opposite side then reconnect.
5. Using Item **F** fix Items **B** to the vertical mounting points **NOTE:** These are untapped holes and the bolts supplied are thread rolling bolts designed to cut their own thread. (80Nm).
6. Using Item **HB** with Item **J** fix Item **A** to the rear panel excluding the two exhaust hangers mounting points each side and using Item **HA** as spacers.
7. Fully tighten all fixings ensuring the Towbar is rigid, square and secure apart from the two bolts that hold the rear exhaust hangers.
8. Refit the pipe brackets and clamps.
9. Refit the exhaust and fully tighten the remaining fixings.
10. Refit the rear bumper.

Note: Items in the above relate to the original Towbar fitting kit.



Notes:

1. For Torque settings see general notes overleaf.
2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.