

Tow-Trust Towbars



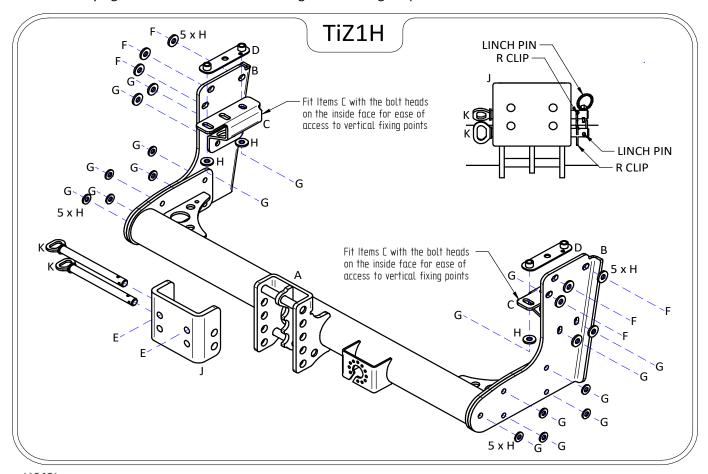
Important: Please read General Notes overleaf before fitting

Issue 2

TiZ1H ISUZU D-MAX WITH BUMPER 2012>

Item	Qty	Description	Item	Qty	Description
Α	1	Crossmember	E	2	M16 x 55 Bolt & Nyloc Nuts
В	2	Handed Side Arms	F	6	M12 x 40 x 1.25 Bolts (Grade 10.9) & 6 S/P Washers
С	2	Handed Brackets	G	18	M12 x 40 Bolts (Grade 10.9), 12 Nyloc Nuts & 6 S/P Washers
D	2	Clamp Plates	Н	24	12 x 30 Flat Washers
			J	1	Slider Face Plate
			K	2	Slider Pins & Clips

- 1. Locate the three fixings attaching the bumper arms to the chassis members.
- 2. One side at a time remove the three fixings from the chassis member and using Items **F** and Items **H** bolt Items **B** to them sandwiching the bumper arm between the chassis member and Item **B**.
- 3. Insert Item D into each chassis member and bolt Items C to the lower face using Items G and Items H.
- 4. Using Items **G** with Items **H** bolt Item **A** between the side arms (Items **B**).
- 5. Using Item E bolt your desired ball bracket and wiring plate (not supplied in this kit) to Item A. (Std. Ball, Setting Central Setting)
- 6. Fit Item J to Item A using Item K. SEE SKETCH for orientation of clips. (Std. Ball, Setting Central Setting)
- 7. Fully tighten all nuts and bolts ensuring Towbar is rigid square and secure.



- 1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- 2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.