Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 2

TIVE5H IVECO DAILY 30S – 35S 35C – 40C – 50C

Only to be fitted to vehicles with a double skin chassis other than the 35S 3520

Item	Qty	Description
A	1	Crossmember
B	2	Handed Side Arms
X	1	Slider Face Plate
X1	2	Slider Pins & Clips

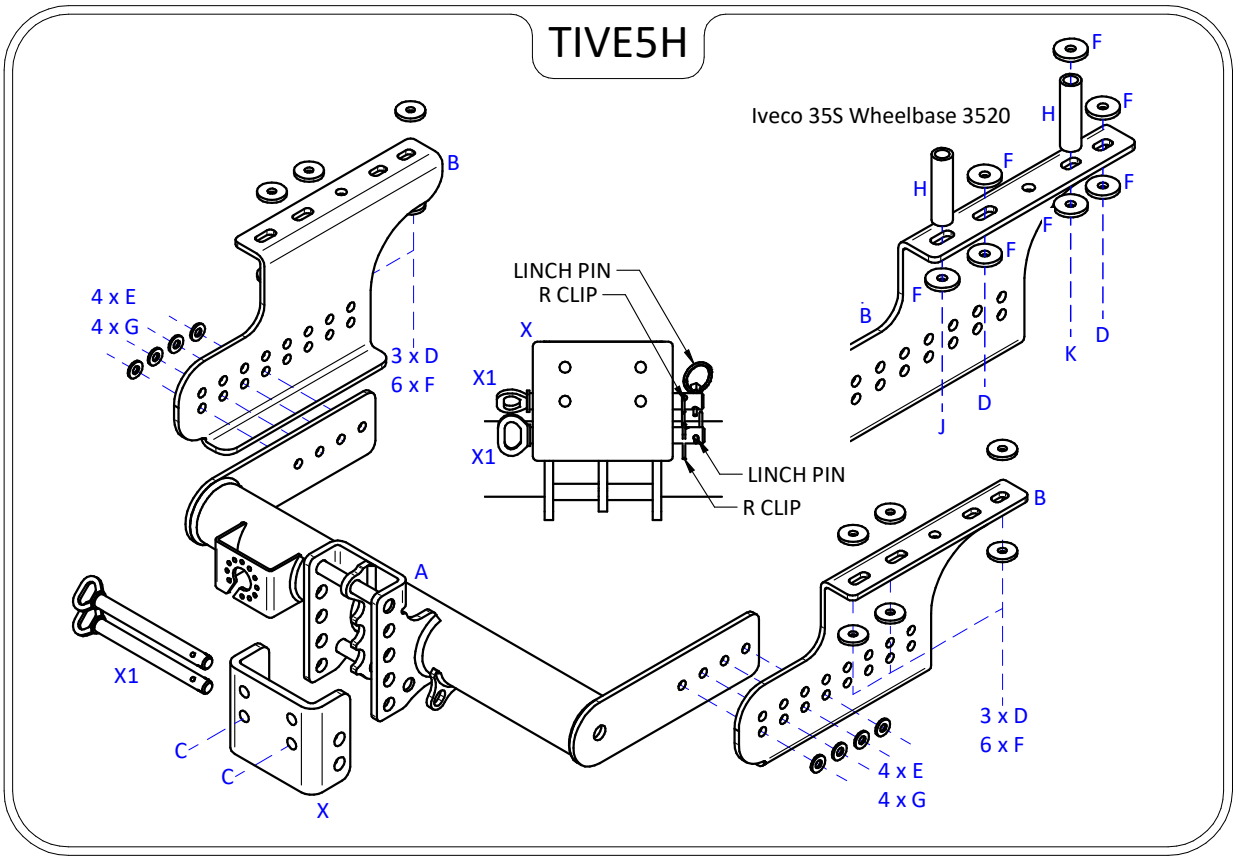
Item	Qty	Description
C	2	M16 x 55 Bolts & Nyloc Nuts
D	6	M12 x 40 Bolts (Grade 10.9) & Nyloc Nuts
E	8	M12 x 40 Bolts (Grade 10.9) & Nyloc Nuts
F	16	12 x 40 Flat Washers
G	16	12 x 25 Flat Washers
H	4	25 O/D x 94mm Long Spacer Tube
J	2	M12 x 130 x 1.25 Bolts & S/P Washers
K	2	M12 x 140 Bolts & Nyloc Nuts

TOWBAR INSTALLATION:

1. Inspect vehicles rear chassis members and ensure they are double skin and clean of any underseal / grease.
2. Using Item **D** with Item **F** fix Items **B** to each correct chassis member.
3. Using Item **E** with Item **G** fix Item **A** between each side arm (Items **B**).
4. Using Item **C** to fix your desired coupling to Item **A**.
5. Fully tighten all fixings ensuring the Towbar is rigid, square and secure.

TOWBAR INSTALLTION 35S WHEELBASE 3520:

1. Remove the rearmost fixing securing the top face of the chassis to the body.
2. Insert Item **H** between the chassis member in line with the rearmost mounting point and fix Items **B** using Item **J** with Items **F**.
3. Insert Item **H** between the chassis member in line with the fourth mounting point and fix Items **B** in place using Item **K** with Items **F**.
4. Using Items **B** as jigs drill the forward most mounting point through the lower face only.
5. Using Items **D** with Items **F** fix Items **B** at the remaining two points either side.
6. Using Item **E** with Item **G** fix Item **A** between each side arm (Items **B**).
7. Using Item **C** to fix your desired coupling to Item **A**.
8. Fully tighten all fixings ensuring the Towbar is rigid, square and secure.



Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.