



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting



Issue 1

## TFD7VK FORD TRANSIT CONNECT & TOURNEO CONNECT 2014>

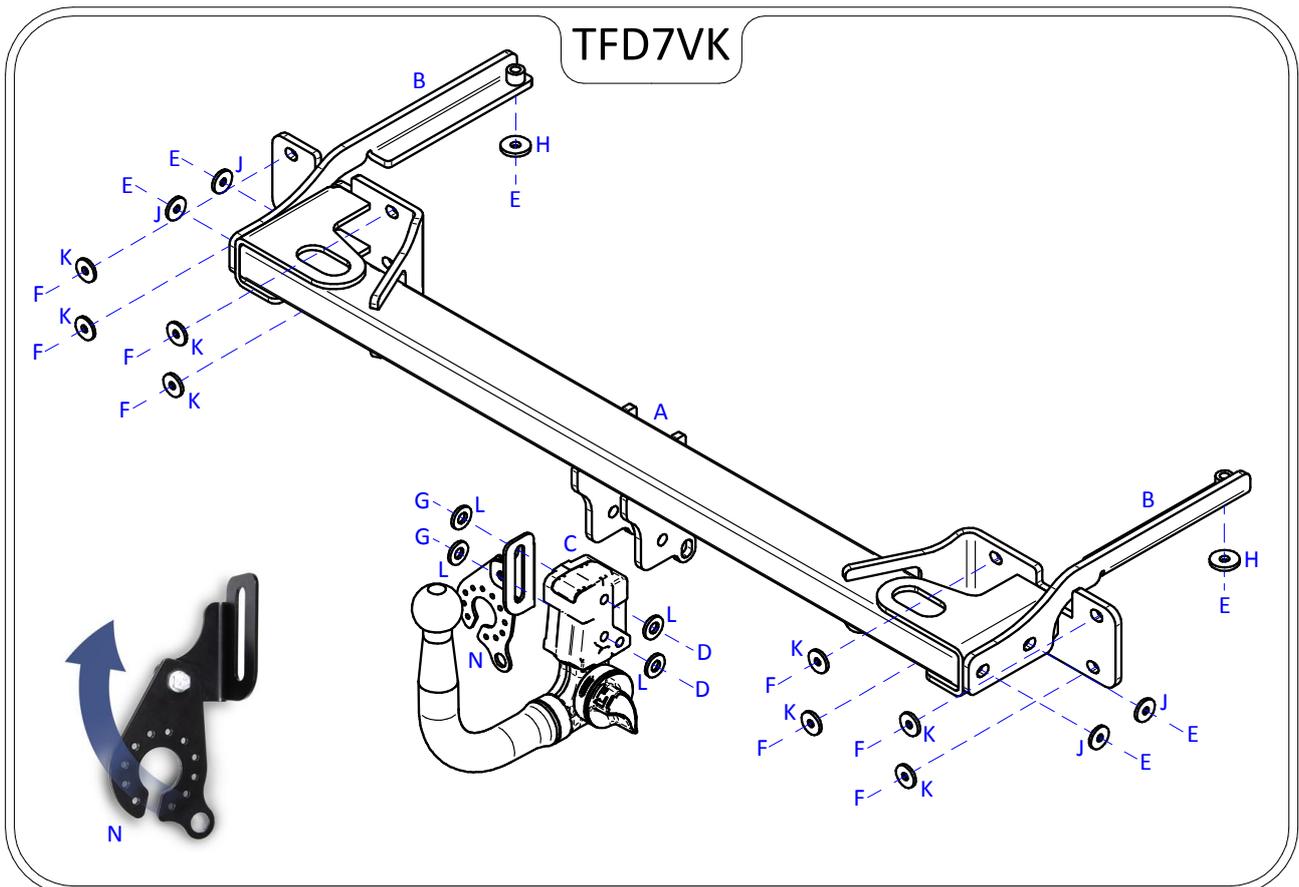
Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	D	2	M12 x 22 Bolts & S/P Washers
B	2	Handed Side Arms	E	6	M10 x 40 Bolts & S/P Washers
C	1	Detachable Housing	F	8	M8 Nyloc Nuts
			G	2	M12 x 25 Bolts & S/P Washers
			H	2	10 x 30 Flat Washers
			J	4	10 x 25 Flat Washers
			K	8	8 x 25 Flat Washers
			L	4	12 x 25 Flat Washers
			N	1	Flip Up Socket Plate TTFP/LH

### BUMPER REMOVAL:

1. Open the rear doors to reveal 7 fixings along the top edge of the bumper and remove, Unclip the bumper starting at the wheel arch tips and pull rearward.
2. Remove the rear crash beam. (This is not refitted with the Towbar assembly, hand back to customer).

### TOWBAR INSTALLATION:

1. Using Item F and Item K fix Item A to the rear panel.
2. Insert Items B into each correct chassis member and fix to the vertical chassis point with Item E and Item H.
3. Using Item E and Item J fix Items B to Item A.
4. Using Item G with Item L and Item D with Item L fix Item C and Item N to Item A.
5. Fully tighten all fixings ensuring the Towbar is rigid, square and secure.
6. Refit the rear bumper.



### Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.