



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

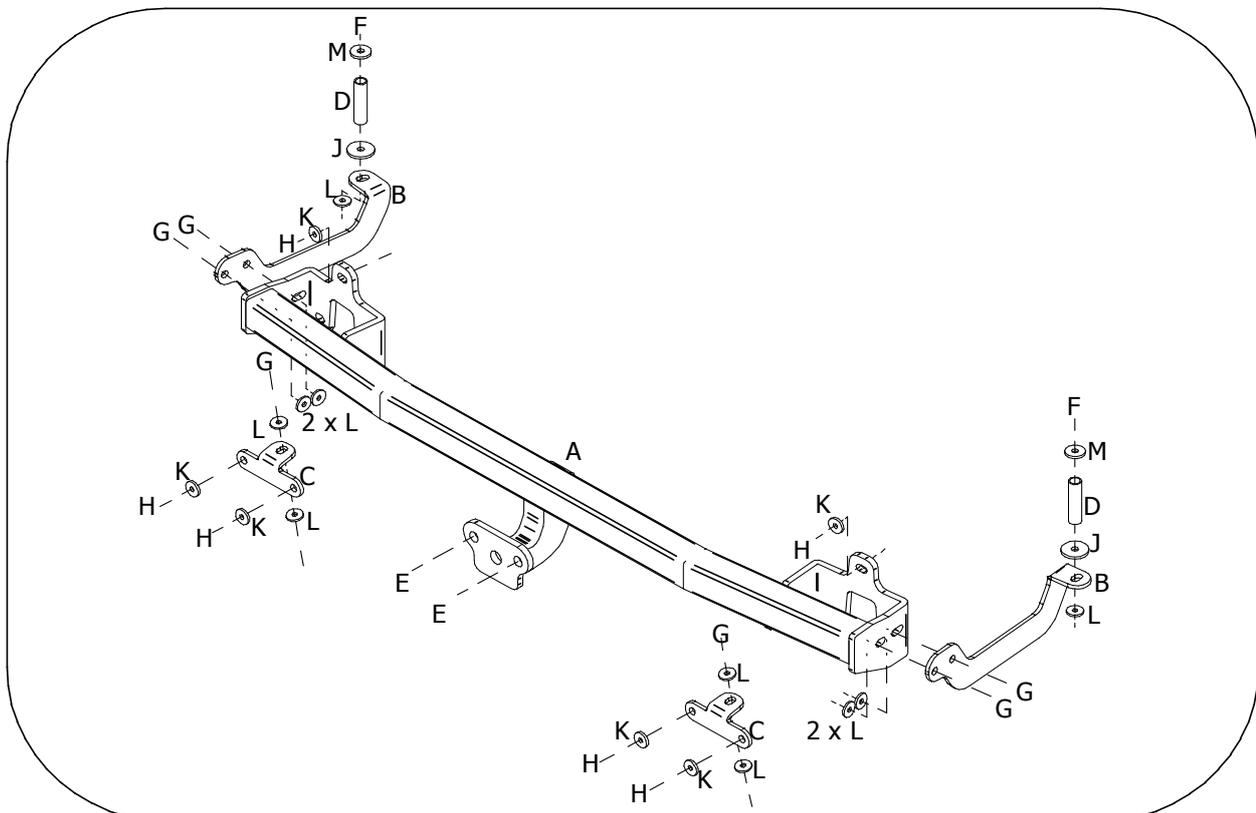


Issue 6

TF1032 Fiat Doblo Inc. MPV & Doblo Cargo 2001 – 2010

Item	Qty	Description	Item	Qty	Description
A	1	Towbar	E	2	M16 x 50 Bolts Nuts & S/P Washers
B	2	Handed Side Arms	F	2	M10 X 100 Bolts, Nuts & S/P Washers
C	2	Chassis Brackets	G	6	M10 x 45 Bolts, Nuts & S/P Washers
D	2	19 x 72 Spacer Bushes	H	6	M8 x 35 Bolts & S/P Washers Only
			J	2	10 x 40 Flat Washers
			K	6	8 x 25 Flat Washers
			L	10	10 x 25 Flat Washers
			M	2	10 x 30 Flat Washers

1. Remove the central part of the bumper. (Four fixings along the bottom edge and four fixings along the top edge).
2. Remove the metal beam (three fixings each side) this is not re-fitted.
3. From inside the vehicle remove the rubber grommet each side above the chassis members. From the underside remove the plastic plugs. Remove all the mastic from around all fixing points.
4. Using item **H** with item **K** loosely bolt item **A** to the upper existing holes in the rear panel.
5. Using item **H** with item **K** loosely bolt item **C** to item **A**, and to the rear panel.
6. Using item **G** with item **L** bolt item **C** to the chassis.
7. Locate item **D** into the existing holes in each chassis member and using item **F** with item **J** between item **B** and the chassis and item **M** inside the vehicle, loosely bolt item **B** into place.
8. Using item **G** with item **L** bolt item **B** to item **A**.
9. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
10. Cut the bumper centrally 50mm wide x 140mm deep. Trim to suit, if required, and refit bumper.
11. Using item **E** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.



Note: nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.