



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

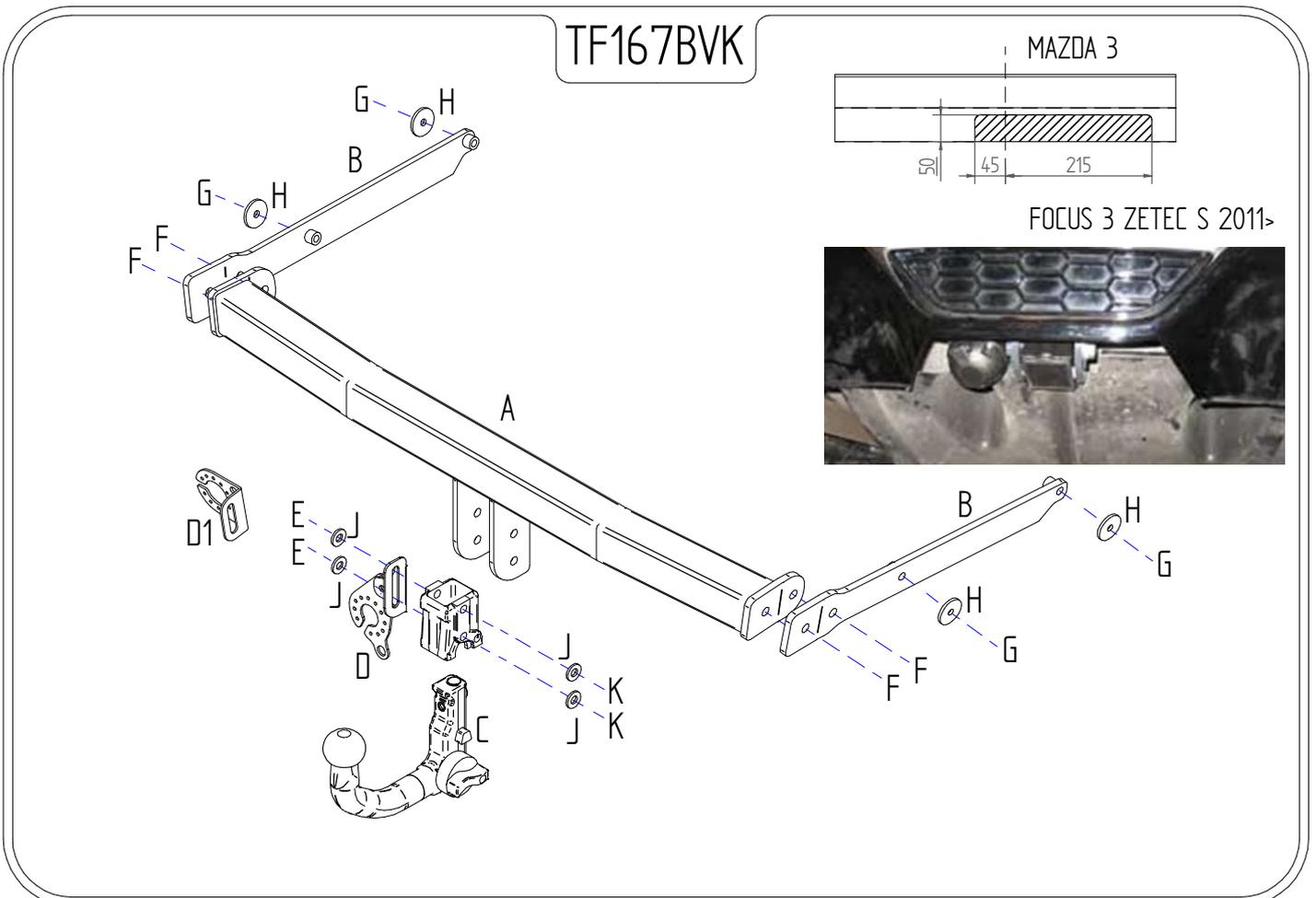


Issue 6

TF167BVK FORD FOCUS 2 HATCH ZETEC S 2008 - 2011 / FORD FOCUS 3 HATCH ZETEC S 2011> / MAZDA 3 2004 - 2014

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	D	1	Flip Up Socket Plate (TTFP/LH) (Focus 2 / Mazda 3)
B	2	Handed Side Arms	D1	1	Socket Plate 1 (Focus 3)
C	1	6225 Detachable Neck	E	2	M12 x 25 Bolts & S/P Washers
			F	4	M12 x 40 Bolts, 2 Nuts & 4 S/P Washers
			G	4	M10 x 40 Bolts & S/P Washers
			H	4	10 x 40 Flat Washers
			J	4	12 x 25 Flat Washers
			K	2	M12 x 22 Bolts & S/P Washers

1. Remove the rear bumper. Two screws along lower edge, two tip screws each side, one nut under wheel arch liner each side, remove the reflectors from the top of the bumper, one screw behind each reflector. Pull the bumper out sideways at each tip then pull rearwards.
2. Remove bumper beam. (This is not refitted with the Towbar).
3. Place Item B into the open ends of each chassis and using Item G with Item H loosely bolt through existing holes.
4. Cut plastic tab off from the centre of the plastic rear panel.
5. Using Item F bolt Item A to Item B.
6. Using Item E with item J and Item K with Item J bolt item C and item D OR D1 to Item A.
7. Fully tighten all nuts and bolts and ensure the Towbar is rigid and secure.
8. Cut and replace bumper. **NOTE: 2010 - 2014 Mazda 3 / 2008 - 2011 Focus no cut required.**



Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.