



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

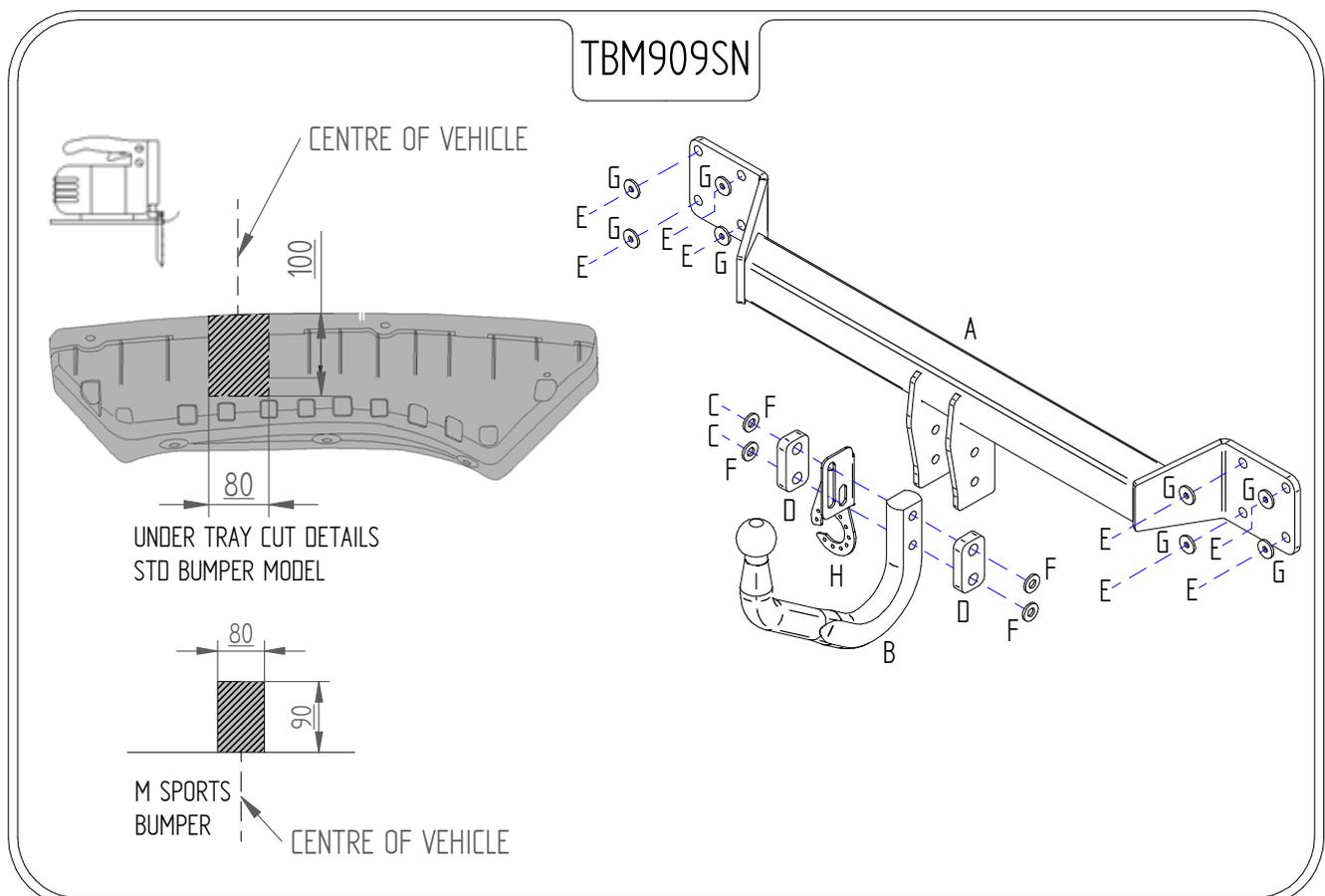


Issue 2

## TBM909SN BMW 5 Series Saloon (E60) 2003 - 2010 & Estate (E61) 2004 - 2010

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	C	2	M12 x 110 Grade 10.9 Bolts & Nyloc Nuts
B	1	ACS6 / 9206 Swan Neck	D	2	15mm Spacer Plates
			E	8	M10 x 40 Bolts & S/P Washers
			F	4	12 x 25 Flat Washers
			G	8	10 x 25 Flat Washers
			H	1	VASP8 L/H Socket Plate

1. Remove the rear bumper. Two fixing behind the side trim panels (Saloon only) five clips around each wheel arch, and clips along the bottom edge.
2. Temporarily disconnect reversing sensors.
3. Remove bumper inner beam/arms. (These are not refitted.)
4. Cut a section from the lower undertray SEE SKETCH.
5. Using Item E with Item G bolt Item A to the existing captive nuts on the rear panel.
6. Using Item C with Item F and Item D bolt Item B and Item H to Item A.
7. Fully tighten all bolts and ensure the towbar is rigid and secure.
8. Refit bumper and reversing sensors.



**Note:**

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.