



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

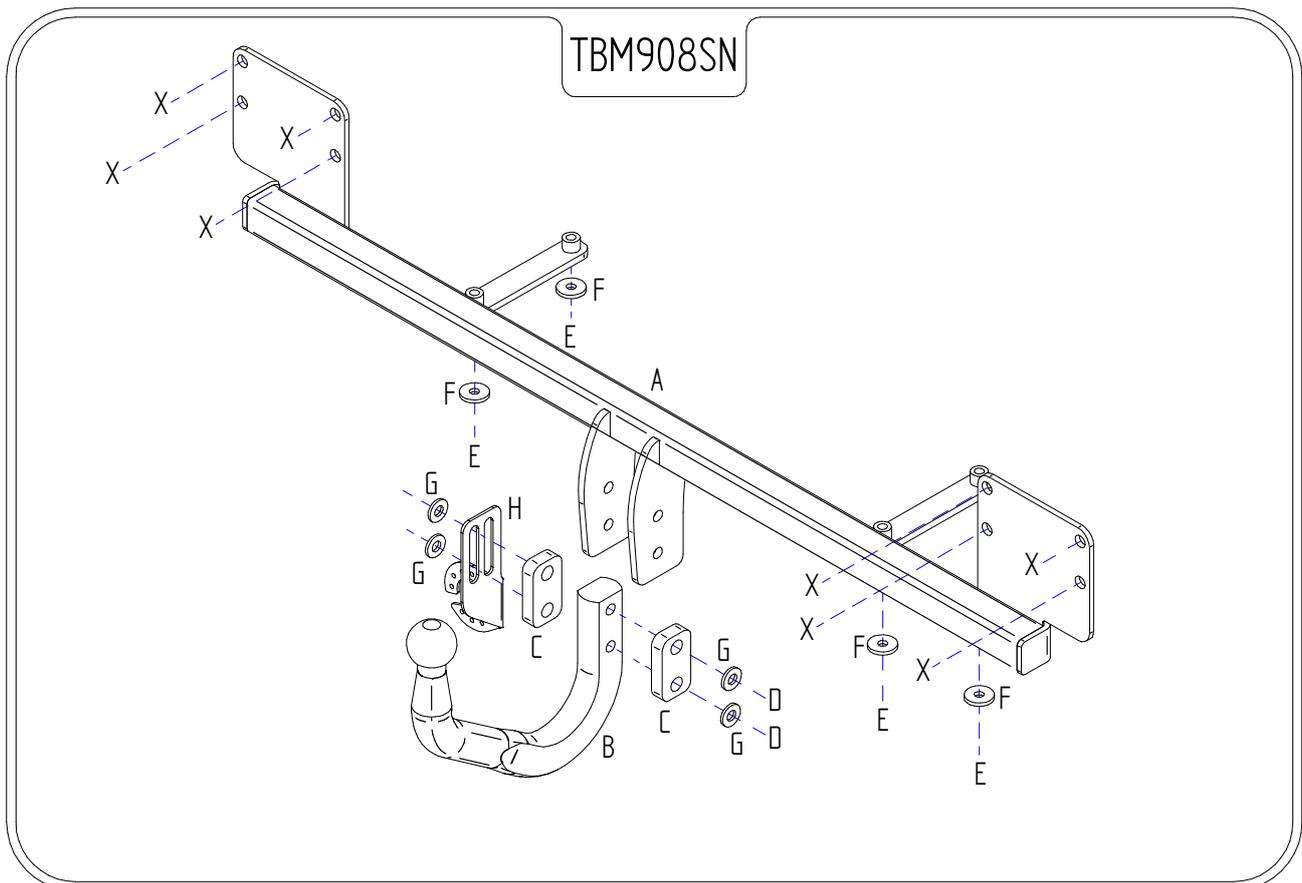


Issue 1

TBM908SN MINI (BMW) 2001-2006

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	C	2	15mm Spacer Plates
B	1	ACS4 / 9204 Swan Neck	D	2	M12 x 110 Grade 10.9 Bolts & Nyloc Nuts
			E	4	M10 x 30 Bolts & S/P Washers
			F	4	10 x 25 Flat Washers
			G	4	12 x 25 Flat Washers
			H	1	VASP8 L/H Socket Plate

1. Remove the rear bumper. Fixings securing mud flaps if fitted, one fixing behind wheel arch liner, two push fixings inside each wheel arch, fixings along lower edge (on some models this may be fixed to under tray) one fixing inside by light in bumper and two fixings on boot shut panel. Disconnect light in bumper.
2. Lower the exhaust with its hangers at the rearmost point and support to prevent damage and remove heat shield.
3. Remove the bumper impact beam and discard the steel back plate.
4. Locate all Towbar mounting points and remove any mastic from mating faces.
5. Position Item **A** into chassis openings and loosely bolt in place with Item **E** and Item **F**.
6. Using original fixings bolt the impact beam and Item **A** to the back panel.
7. If fitted cut the under tray to suit Towbar and flip up socket plate.
8. Using Item **D** with Item **G** and Item **C** bolt Items **B** and **H** to Item **A**.
9. Fully tighten all nuts and bolts and ensure Towbar is rigid and secure.
10. Refit heat shield and exhaust hangers.
11. Refit bumper.



Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.