



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting



Issue 2

TA1016SN AUDI A5 2007> (B8) AUDI A4 SAL & EST 2008> (B8)

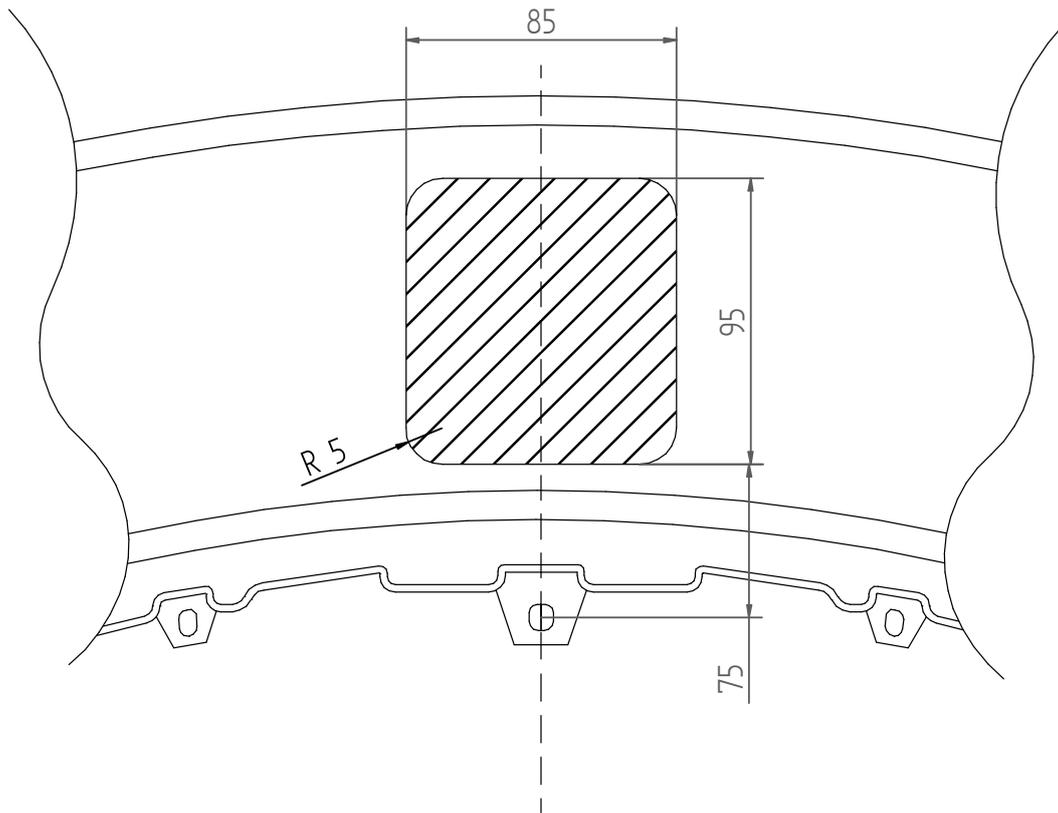
Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	F	2	M12 x 110 Grade 10.9 Bolts & Nyloc Nuts
B	2	Side Arms	G	2	15mm Spacer Plates
C	1	ACS4 / 9204 Swan Neck	H	4	M10 x 100 Bolts, 2 Nuts & 4 S/P Washers
D	2	25 x 65 Spacer	J	2	M10 x 30 Bolts & S/P Washers
E	1	VASP8 L/H Socket Plate	K	2	M14 x 110 Bolts & Nyloc Nuts
			L	4	14 x 27 Flat Washers
			M	4	12 x 25 Flat Washers
			N	6	10 x 30 Flat Washers

1. Remove boot floor and tie down hooks, ease side panels enough to reveal Towbar mounting points.
2. Remove mud flaps if fitted and rear light clusters.
3. Remove the rear bumper three fixings around wheel arch, four fixings on lower edge, one fixing through back panel and one retaining pin under light cluster.
4. Cut a section from the lower edge of the bumper SEE SKETCH.
5. Remove the sensor from the bumper beam. (If fitted)
6. Remove the bumper beam. (This is not refitted with the towbar.)
7. Temporarily lower the rear exhaust silencer.
8. Locate item **B** into the open ends of each chassis, using item **H** with item **N** loosely bolt into place.
9. Using item **J** bolt and fully tighten item **A** to items **B**.
10. Using item **K** and item **L** bolt item **A** through the vertical point to item **B**.
11. Using original fixings refit the sensor to new mount on item **A**.
12. Using item **F** with item **M** and item **G** bolt item **E** and item **C** to item **A**.
13. Fully tighten all nuts and bolts ensuring Towbar is rigid and secure.
14. Refit bumper and exhaust.
15. Refit rear trim inside the boot.

Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

BUMPER CUT DETAILS (THIS IS NOT A SCALED TEMPLATE)



TA 1016SN

