

TAD11SN-9203 Type GH Audi A6 e-tron 2025>

Item	Qty	Description	Item	Qty	Description	Torque Setting
A	1	TAD11 Crossbar	E	1	VASP8/RH Socket Plate	
B1	2	Rear Panel Bracket	F	2	15mm Swan Neck Spacers	
B2	2	Rear Panel Bracket	G	2	M12 x 110 (10.9) Bolts & Nyloc Nuts	130 Nm
C	2	Rear Panel Sealing Plate	H	4	M14 x 120 Bolts & Nyloc Nuts	150 Nm
D	1	ACS3 / 9203 Swan Neck	J	4	12 x 25 Flat Washers	
			K	8	12 x 30 Belleville Spring Washers	
			L	8	14 x 27 Flat Washers	
			M	8	M12 x 1.5 Fine Pitch Nyloc Nuts	130 Nm

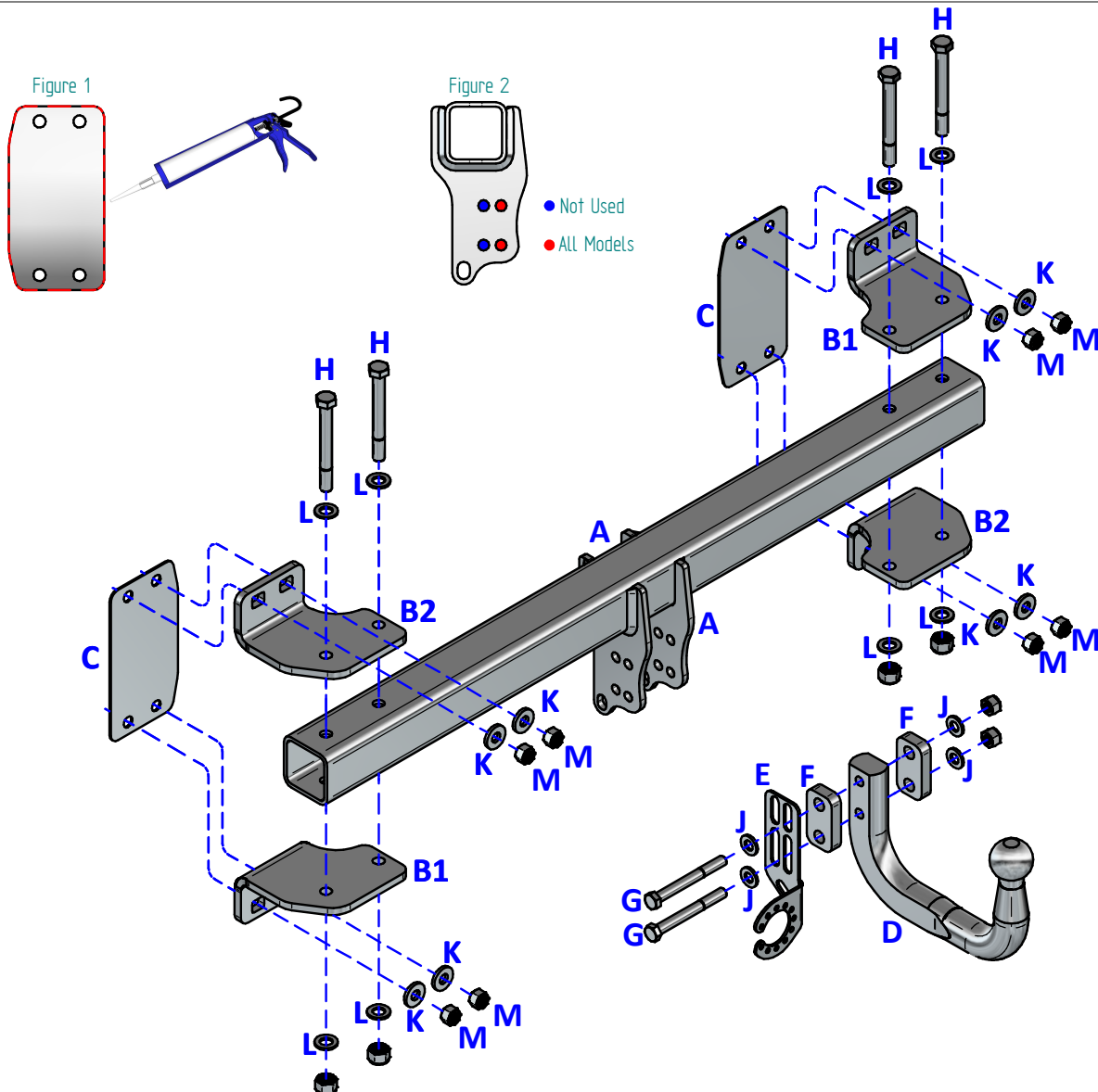
Note: Some fitters may choose to pre-assemble item A with items B1 and B2 using items H with items L then loosely fix to the rear panel.

Bumper Removal

- Open the tailgate and remove each light cluster's trim panel, pushing them in towards the body to releasing it from the cluster's and remove. Remove the now revealed two fixings each side and fully remove the clusters. Extract the now revealed outer edge sliding clamp from each side.
- Remove the central rear interior trim panel and two plastic caps situated in the interior side panels and remove the four internal bumper fixings.
- Remove the two fixings each side from the wheel arch liner.
- Peel back the wheel arch liner and remove the now revealed fixing and the tip screw each side.
- Remove the ten fixings along the bumpers lower edge and disconnect the wiring loom from the left-hand side of the vehicle.
- Pull the bumper out sideways and rearwards to remove.
- Remove the rear impact beam, four fixings each side. **Note:** The impact beam and it's fixings will not be reused with the towbar assembly.

Towbar Installation

- Loosely hang items C onto the rear panel studs each side and fully seal the rear panel and chassis openings with a suitable sealant to prevent water ingress as shown in **Figure 1**.
- Loosely fix items B1 and items B2 to the rear panel using items K with items M.
- Loosely fix item A to items B1 and items B2 using items H with items L.
- Loosely fix item D with item E and items F to item A to the position shown in **Figure 2**, using items G with items J.
- Fully tighten all fixings ensuring the Towbar is rigid, square and secure.
- Refit the bumper and light clusters, reattaching any wiring looms.



Notes:

- For Torque settings see the column next to each item in the list.
- Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.
- We recommend the use of PRO-TOW Couplings with all our products.