

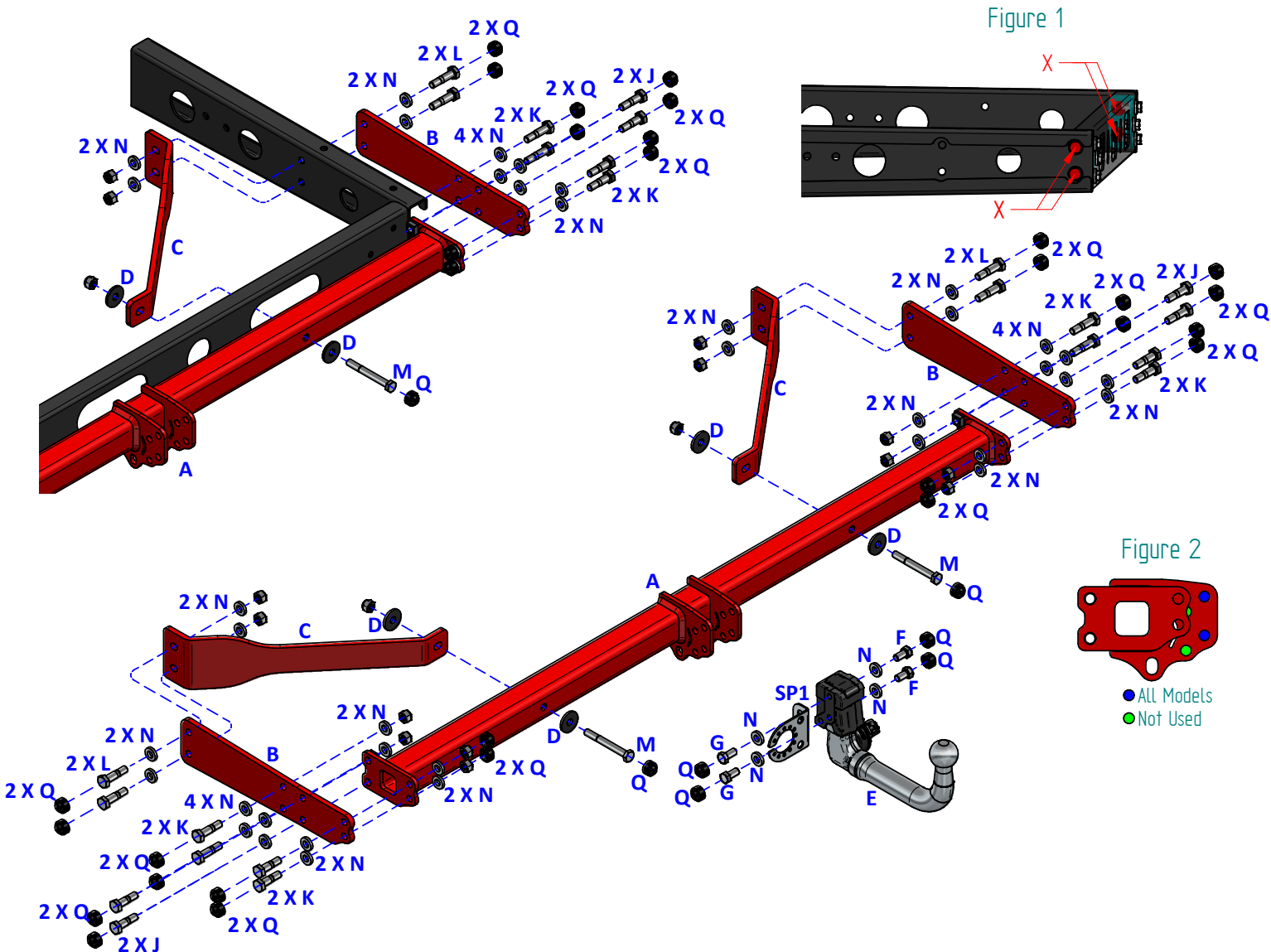
TAUT11VK Auto-Trail Imala 730, 736, 736G 2026>

Item	Qty	Description	Item	Qty	Description	Torque Setting
A	1	TAUT11 Crossbar	F	2	M12 x 25 (10.9) & S/P Washers	130 Nm
B	2	Side Arms	G	2	M12 x 25 (10.9) & S/P Washers	130 Nm
C	2	Chassis Strengtheners	J	4	M12 x 40 (10.9) & 4 S/P Washers	130 Nm
D	4	40mm O/D Clamp Plates	K	8	M12 x 45 (10.9) Bolts & Nyloc Nuts	130 Nm
E	1	6#17 Detachable Swan Neck	L	4	M12 x 50 (10.9) Bolts & Nyloc Nuts	130 Nm
			M	2	M12 x 100 Bolts & Nyloc Nuts	100 Nm
			N	32	12 x 25 HD Flat Washers	
			Q	26	M12 Bolt Caps	
SP1	1	Socket Plate 1				

Note: Vehicles with corner steadies fitted will need these temporarily removing.

Towbar Installation:

1. Remove the corner steadies if present, three fixings on each side.
2. Working one side at a time remove items **X** (M12 Fixings) from the chassis as shown in **Figure 1** and discard. Then loosely fix items **B** to the chassis at the rearmost mounting points using items **K** with items **N** in place of items **X**.
3. Loosely fix items **B** and items **C** to the forwardmost mounting points using items **L** with items **N** feeding items **C** through the rear closing panel as shown below.
4. Loosely fix item **A** to items **B** using items **J** with items **N** and items **K** with items **N**.
5. Loosely fix items **C** to item **A** using items **M** with items **D**.
6. Loosely fix item **E** and item **SP1** to item **A** at the position shown in **Figure 2** using items **G** with items **N** and item **F** with items **N**.
7. Fully tighten all fixings ensuring the Towbar and rear closing panel is ridged, square and secure.
8. Fix items **Q** to items **G**, **F**, **J**, **K**, **L** and **M** where the fixings are visible.
9. Reinstall the corner steadies if present and fully tighten to 55 Nm.



- Notes:**
1. For Torque settings see the column next to each item in the list.
 2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.
 3. We recommend the use of PRO-TOW Couplings with all our products.