

TAUT11 Auto-Trail Imala 730, 736, 736G 2026>

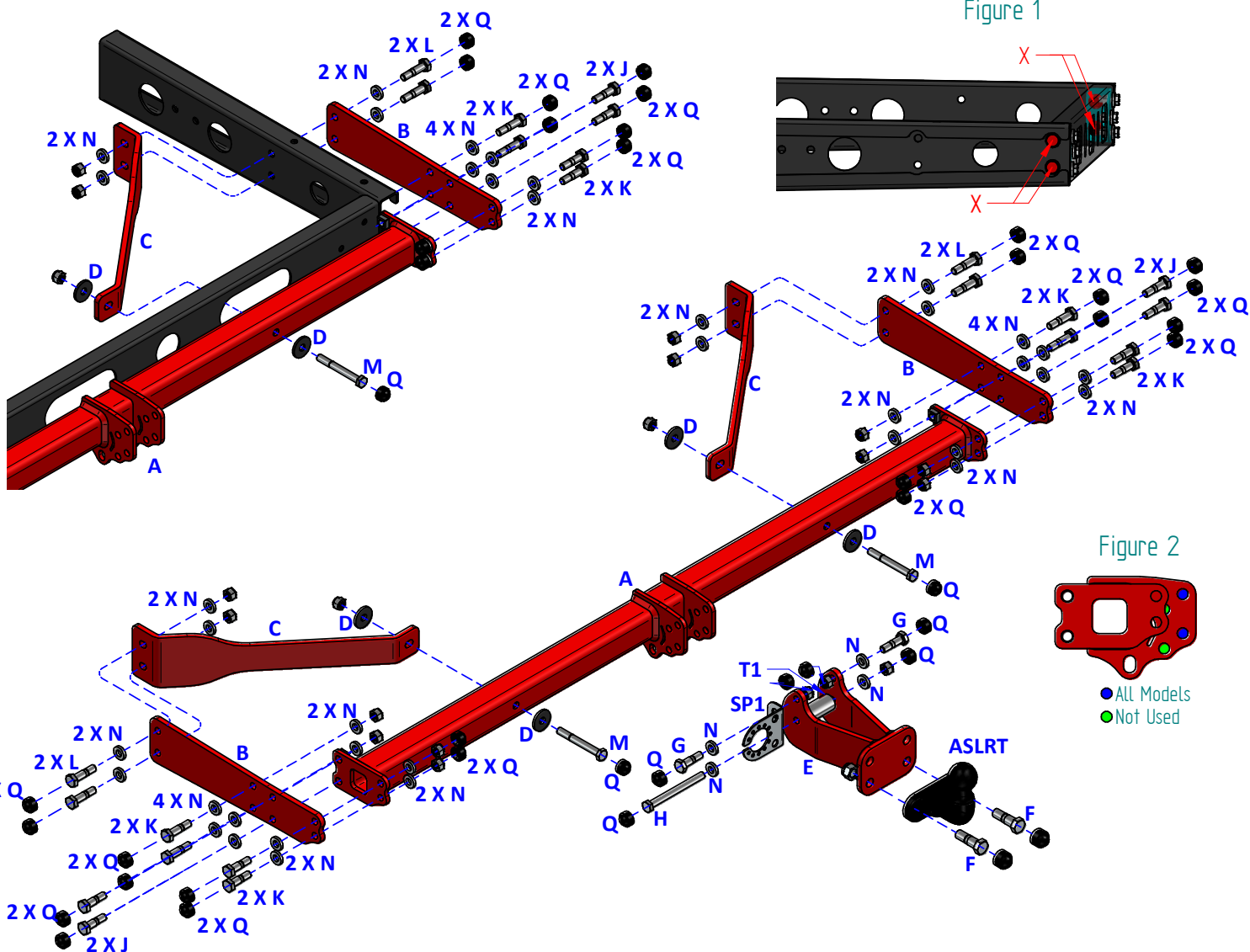
Item	Qty	Description	Item	Qty	Description	Torque Setting
A	1	TAUT11 Crossbar	F	2	M16 x 50 Bolts & Nyloc Nuts	215 Nm
B	2	Side Arms	G	2	M12 x 45 (10.9) Bolts & Nyloc Nuts	130 Nm
C	2	Chassis Strengtheners	H	1	M12 x 130 (10.9) Bolt & Nyloc Nut	130 Nm
D	4	40mm O/D Clamp Plates	J	4	M12 x 40 (10.9) & 4 S/P Washers	130 Nm
E	1	Extension	K	8	M12 x 45 (10.9) Bolts & Nyloc Nuts	130 Nm
			L	4	M12 x 50 (10.9) Bolts & Nyloc Nuts	130 Nm
SP1	1	Socket Plate 1	M	2	M12 x 100 Bolts & Nyloc Nuts	100 Nm
T1	1	30mm O/D 60mm Long Tube	N	32	12 x 25 HD Flat Washers	
ASLRT	1	Alko Style Long Reach Towball	Q	28	M12 Bolt Caps	

Note: Vehicles with corner steadies fitted will need these temporarily removing.

Towbar Installation:

- Remove the corner steadies if present, three fixings on each side.
- Working one side at a time remove items **X** (M12 Fixings) from the chassis as shown in **Figure 1** and discard. Then loosely fix items **B** to the chassis at the rearmost mounting points using items **K** with items **N** in place of items **X**.
- Loosely fix items **B** and items **C** to the forwardmost mounting points using items **L** with items **N** feeding items **C** through the rear closing panel as shown below.
- Loosely fix item **A** to items **B** using items **J** with items **N** and items **K** with items **N**.
- Loosely fix items **C** to item **A** using items **M** with items **D**.
- Loosely fix item **E** and item **SP1** to item **A** at the position shown in **Figure 2** using items **G** with items **N** and item **H** with items **N** ensuring item **T1** is fitted at the lower mounting point.
- Loosely fix item **ASLRT** to item **E** using items **F**.
- Fully tighten all fixings ensuring the Towbar and rear closing panel is ridged, square and secure.
- Fix items **Q** to items **G, H, J, K, L** and **M** where the fixings are visible then fit the Towball caps.
- Reinstall the corner steadies if present and fully tighten to 55 Nm.

Figure 1



- Notes:**
- For Torque settings see the column next to each item in the list.
 - Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.
 - We recommend the use of PRO-TOW Couplings with all our products.