

TFD26 (V769) Ford Transit Courier, E-Courier & Courier Tourneo, E-Tourneo, (Titanium & Active Models) 2024>

Item	Qty	Description	Item	Qty	Description	Torque Setting
A	1	TFD26 Crossbar	D	2	M16 x 50 Bolts & Nyloc Nuts	215 Nm
B1	1	Left Hand Side Arm	E	2	M12 x 40 Bolts & Nyloc Nuts	100 Nm
B2	1	Right Hand Side Arm	F	1	M12 x 120 (10.9) Bolt & Nyloc Nut	130 Nm
C	1	Extension	G	6	M8 x 35 (10.9) Bolts & S/P Washers	40 Nm
			H	6	M12 x 35 Bolts, 4 Nyloc Nuts & 2 x S/P Washers	100 Nm
			J	6	8 x 25 (HD) Flat Washers	
			K	12	12 x 25 Flat Washers	
			L	2	12 x 30 Flat Washers	
T1	1	30 O/D x 60 Long Tube				

Bumper Removal:

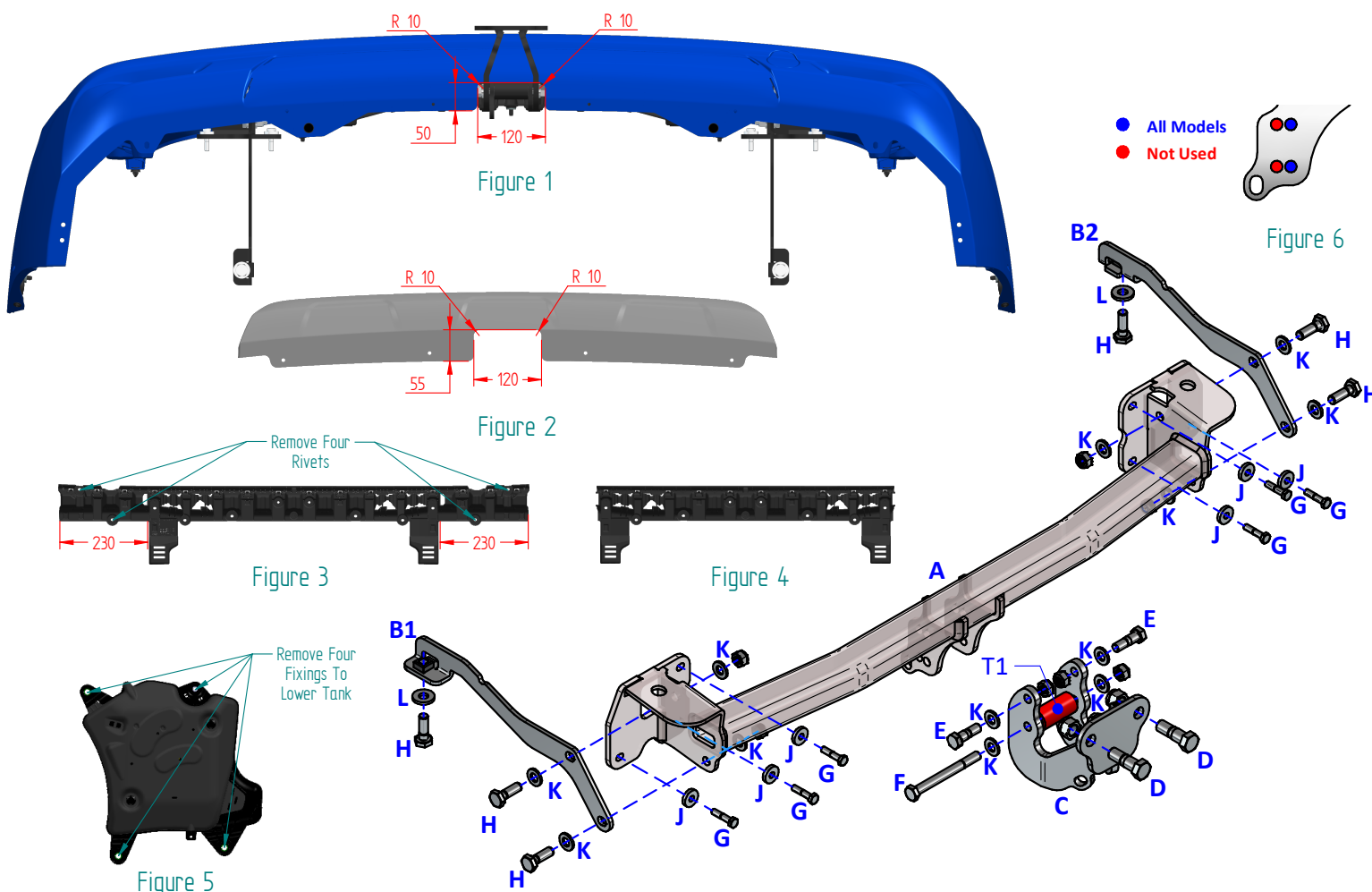
- Open the rear tailgate or barn doors and remove the four fixings from the rear panel.
- Remove the lower fixing from the wheel arch lining and the tip screw from each side.
- Remove the two fixings from the lower bumper edge.
- Unplug the wiring loom from the nearside, then pull the bumper out sideways and rearwards to remove.
- Cut the bumper as shown in **Figure 1** for all bumpers & **Figure 2** for Active models with the additional exterior panel.
- Remove the rear impact beam, six fixings.
- If the vehicle has the three-piece plastic inner bumper support remove the two outer sections by drilling out the rivets and detaching them as shown in **Figures 3 & 4**. Models with a one-piece plastic inner bumper support, drill out the rivets and cut the ends off using **Figures 3 & 4** as a guide.

Ad-Blue Models Only:

- Carefully lower the Ad-Blue tank from the nearside chassis rail via the four fixings show in **Figure 5** to gain access to the vertical mounting point for item **B1**.
Note: It may be necessary to temporarily release the filling pipes and wiring looms to enable the tank to be lowered. **Always ensure the tank is supported.**

Towbar Installation:

- Loosely fix item **A** to the rear panel using items **G** with items **J**.
- Loosely fix items **B1** & **B2** inside each chassis rail using items **H** with items **L**.
- Loosely fix items **B1** & **B2** to item **A** using items **H** with items **K**.
- Fully tighten all the fixings ensuring the Towbar is rigid, square and secure.
- Refit the bumper and reconnect the wiring loom.
- Loosely fix item **C** to item **A** to the correct position shown in **Figure 6** using items **E** with items **K** and item **F** with items **K** ensuring item **T1** is fitted at the lower mounting point.
- Loosely fix the desired ball bracket and wiring (Not supplied in this kit) to item **C** using item **D**.
- Fully tighten the remaining fixings ensuring item **C** is rigid, square and secure.



Notes:

- Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.
- We recommend the use of PRO-TOW Couplings with all our products.