

ATT-CHASS-FO-DP Ford Skeletal Chassis 2014> Extension Drop Plates (**ATT-CHASS-EXT** Ordered Separately)

| Item | Qty | Description | Item | Qty | Description |
|------|-----|---|------|-----|---|
| A | 2 | Drop Plates | F | 4 | 19 O/D x 52mm Long Tubes (Rearmost Mounting Points) |
| B | 2 | Shims | G | 4 | 19 O/D x 60mm Long Tubes (Forwardmost Mounting Points) |
| C1 | 2 | Left Hand Angle Brackets | H | 18 | M12 x 35 (10.9) Bolts & Serrated Flange Nuts |
| C2 | 2 | Right Hand Angle Brackets | J | 4 | M12 x 40 (10.9) Bolts & Serrated Flange Nuts |
| D1 | 1 | Left Hand Chassis Bracket | K | 8 | M12 x 90 (10.9) Bolts & Serrated Flange Nuts |
| D2 | 1 | Right Hand Chassis Bracket | L | 22 | 12 x 25 Flat Washers |
| E | 4 | Spacers/Clamp Plates | M | 4 | 12 x 40 Flat Washers |
| EXT | 2 | Not Supplied In This Kit (ATT-CHASS-EXT) | N | 18 | M12 Bolt Caps |

Note: This drop plate kit can be fitted internally or externally to each chassis rail.

Items **EXT** must be ordered in conjunction with this kit. (**ATT-CHASS-EXT**)

We recommend fitment of (**ATT-CHASS-CB**) & (**ATT-CHASS-CSK**) in conjunction with this kit when mounted to the external chassis faces. (See Page 3).

It may be necessary to remove existing components during the fitment of this product.

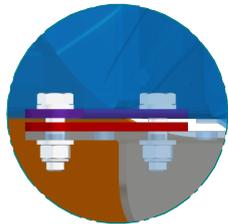
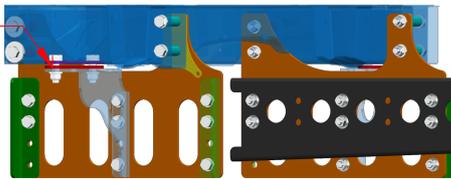
There are additional supports and brackets available separately to assist with a full installation where required. (See Page 3).

Drop Plate Installation:

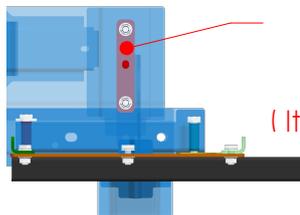
- Using **Figures 1, 2 and 3** as a guide loosely fix items **A** to the chassis using items **K** with items **M** and items **G** at the forward mounting points.
- Using **Figures 1, 2 and 3** as a guide loosely fix items **A** with items **B** using items **K** with items **L** and items **F** inserted through the chassis opening.
- Using **Figures 1, 2 and 3** as a guide loosely fix items **D1** and **D2** to the chassis with items **E** using items **J** with items **L**. Note: Clear any debris from the area.
- Loosely fix items **A**, **C1**, **C2**, **D1** and **D2** to items **EXT** using items **H** with items **L**. Note: Always fit **ATT-CHASS-EXT** as high as physically possible.
- Loosely fix items **A**, **C1**, **C2**, **D1** and **D2** using items **H** with items **L** referring **Figures 4 to 9** to any remaining points available.
- Loosely Install the Towbar and any other items as per each individual set of instructions see **page 3**.
- Fully tighten all fixings ensuring the entire installation is ridged, square and secure then fit items **N** to items **H**.

Figure 1 Internally Mouted Chassis Extensions

1 x Item E Used
As A Spacer
Between Item D1/D2
And The Chassis
(Shown In Red)



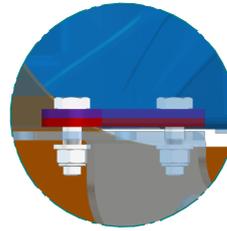
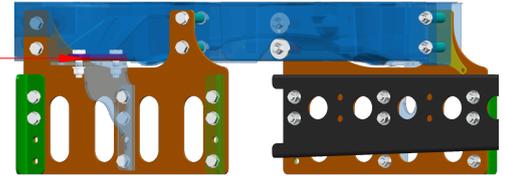
DETAIL A



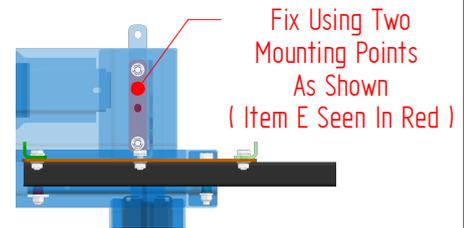
Fix Using Two
Mounting Points
As Shown
(Item E Seen In Red)

Figure 2 Externally Mouted Chassis Extensions

Item E Doubled Up
As Clamp Plates
Inside The Chassis

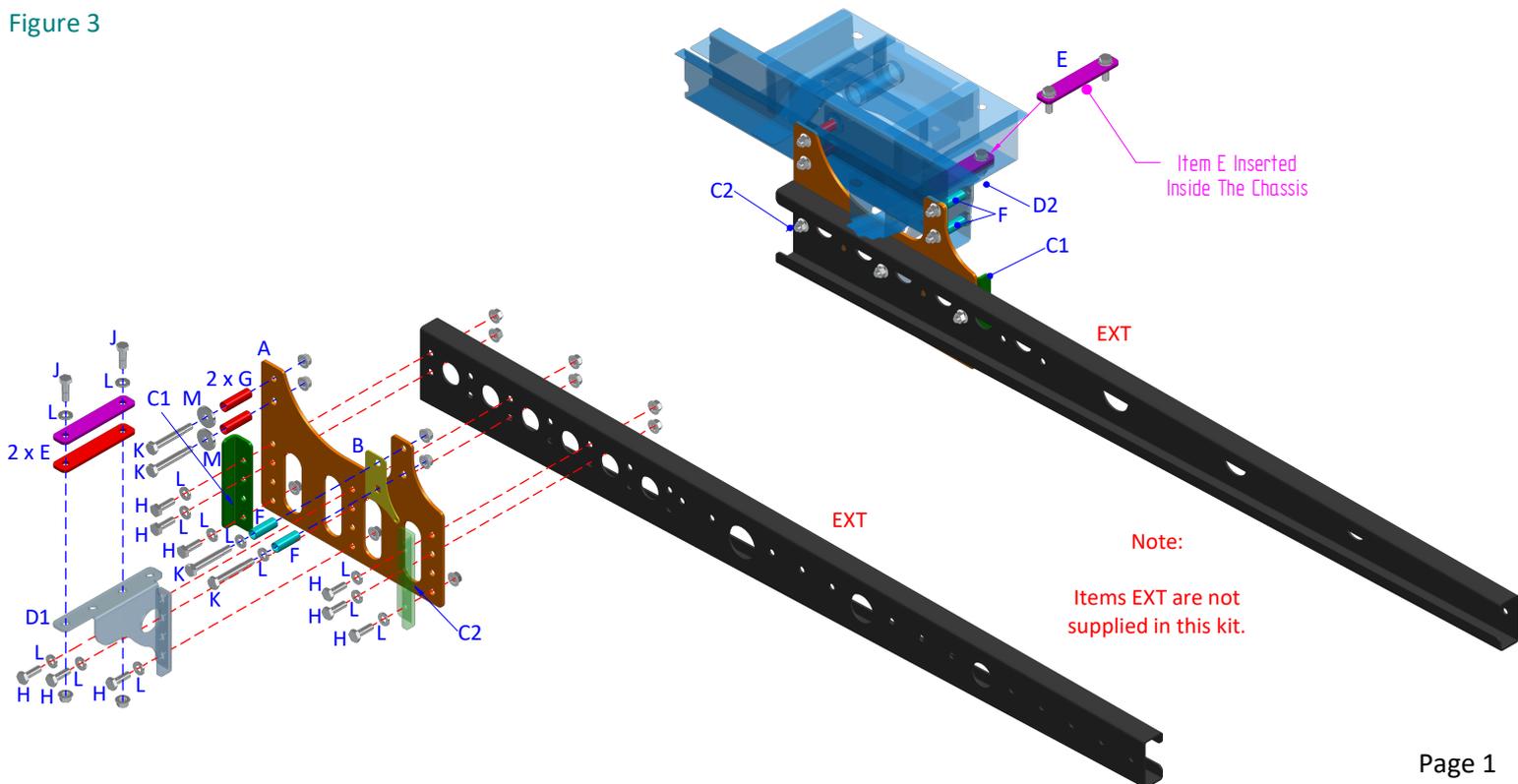


DETAIL B

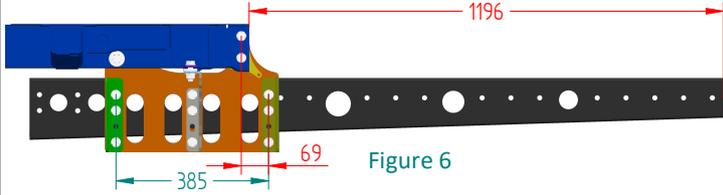
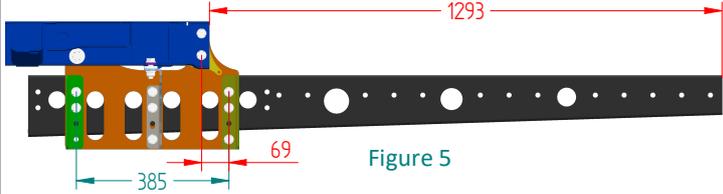
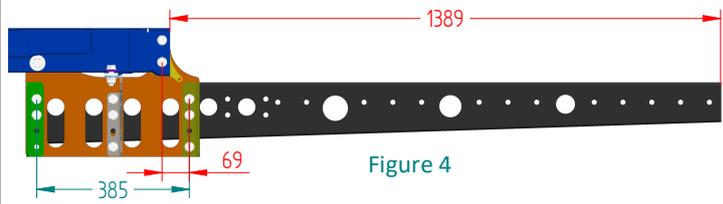


Fix Using Two
Mounting Points
As Shown
(Item E Seen In Red)

Figure 3



Chassis Extensions Rear Projection



Note: These dimensions are using the Extensions without cutting them down and refer to direct fitment only. Refer to ATT-CHASS-EXT fitting instructions for further information.

Chassis Extensions Height Settings

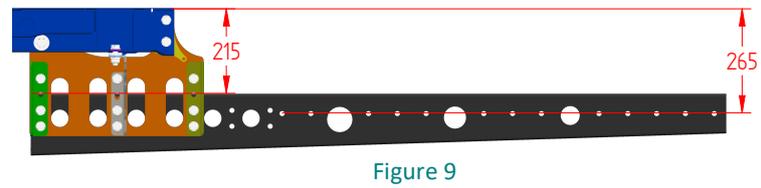
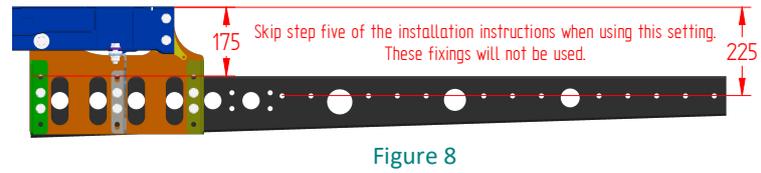
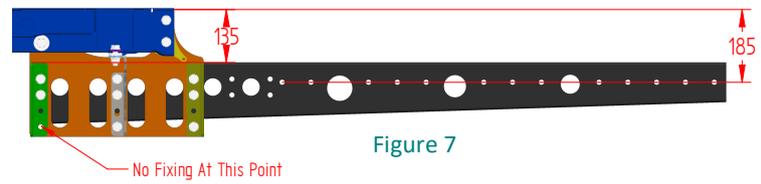


Figure 10

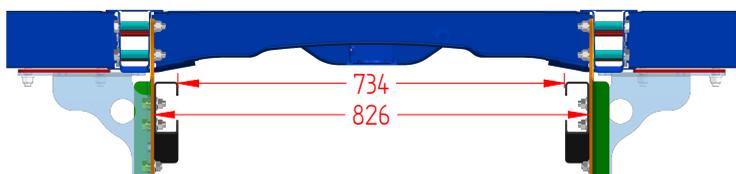
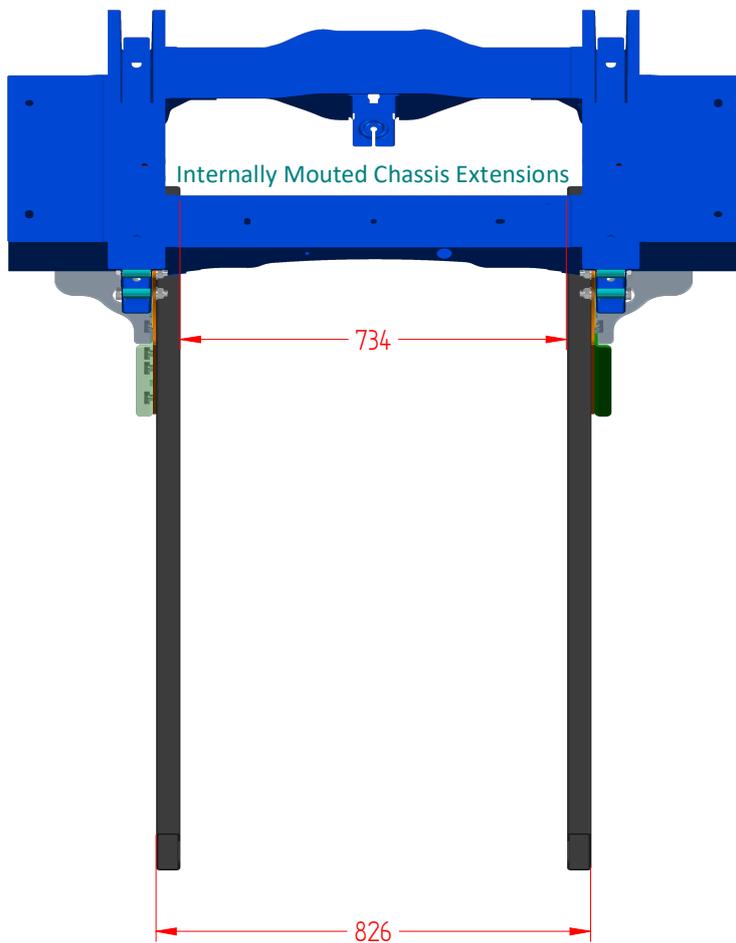
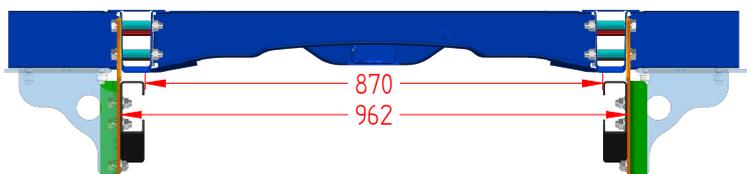
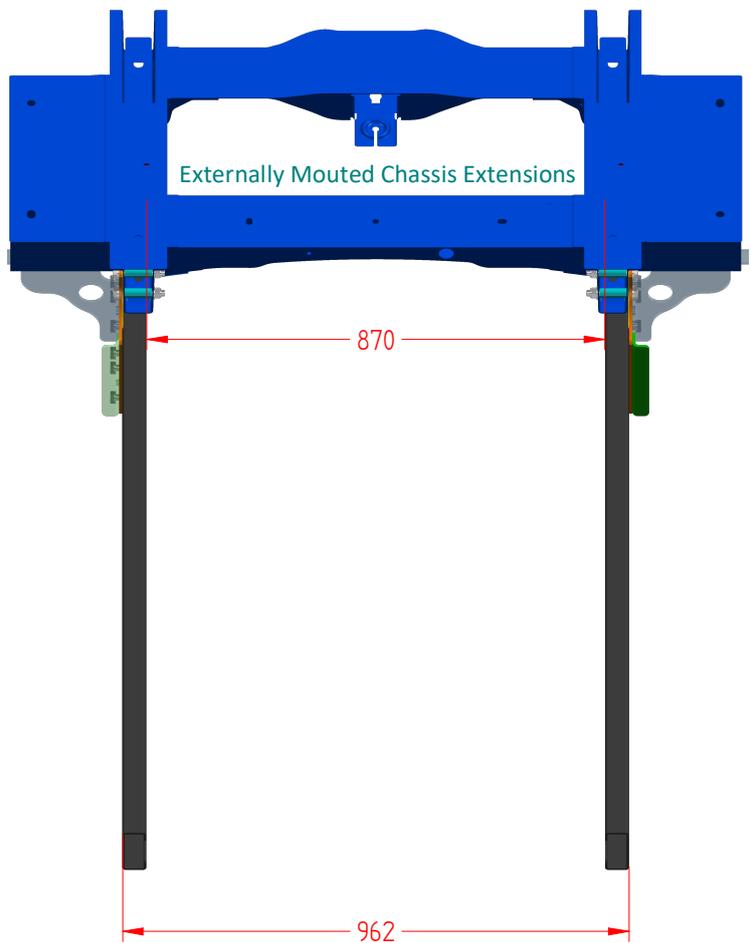


Figure 11



Notes:

1. For Torque settings see general notes overleaf.
2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.
3. We recommend the use of PRO-TOW Couplings with all our products.

Optional Extra's

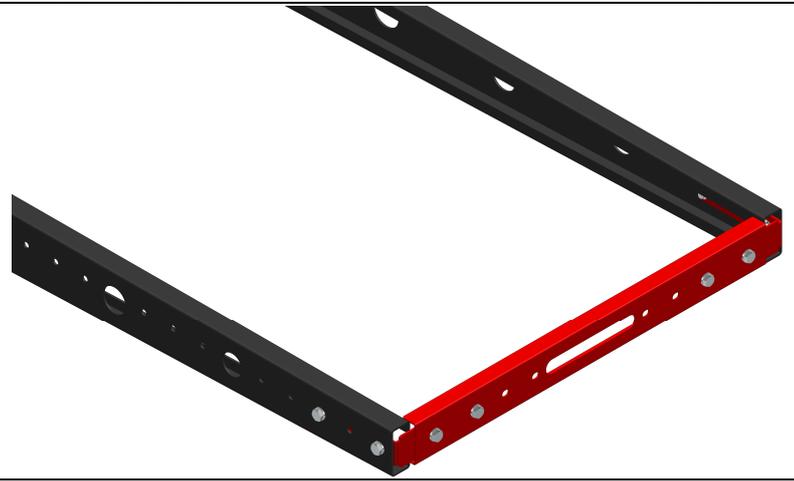
Note: The images shown below are for illustration purposes only. Final fitment may appear slightly different depending on the vehicle's chassis width and drop plate location.

Part Number:
ATT-CHASS-CB

Description:
Crossbar Kit

Only for fitment when the chassis extensions are mounted to the external faces of the chassis.

Only the red parts are supplied in this kit.



Part Number:
ATT-CHASS-CSK

Description:
Chassis Strengthening Kit

To enable fitment of this kit.
Part Number: **ATT-CHASS-CB**
must be installed along with the extensions first.

Only the red parts are supplied in this kit.



Part Number:
ATT-CHASS-FS

Description:
Floor / Garage
Support Kit

Only for fitment when the chassis extensions are mounted to the external faces of the chassis.

Only the red parts are supplied in this kit.

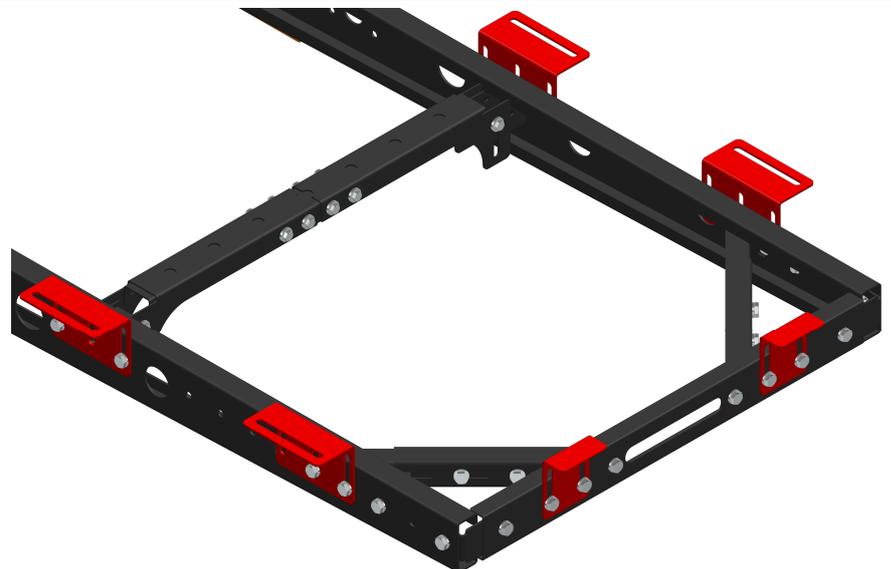


Part Number:
ATT-CHASS-BK

Description:
Individual
Support Kit

Side brackets can be installed with or without
Part Numbers:
ATT-CHASS-CB
ATT-CHASS-FS
ATT-CHASS-CSK

Only the red parts are supplied in this kit.



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1. For Torque settings see general notes overleaf.
2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.
3. We recommend the use of PRO-TOW Couplings with all our products.