



Issue 1

## PRO-TCN1-NT

Item	Qty	Description
A	1	PRO-TCN1-NT STEP
B1	1	L/H Side Arm
B2	1	R/H Side Arm
C1	1	L/H Angle Bracket
C2	1	R/H Angle Bracket
D	2	M12 x 35 Bolts & S/P Washers
E	2	M10 Nyloc Nuts
F	4	M12 x 40 Bolts & Nyloc Nuts
G	4	M12 x 40 Bolts & Nyloc Nuts
H	2	12 x 30 Flat Washers
J	2	10 x 40 Flat Washers
K	12	12 x 25 Flat Washers
L	4	12 x 40 Flat Washers

1. Remove the lower fixing from each side securing the bumper beam to the back panel.
2. Remove two nuts and brackets from the existing studs on the bottom face of each chassis. (these are not refitted with the Step).
3. Using Item D with Item H fix Items C to the rear panel.
4. Using Item E with Item J fix Items B to the chassis lower face.
5. Using Items F with items K fix items C to items B.
6. Using Items G With Items K and items L fix Item A between each side arm.
7. Fully tighten all fixings ensuring the Pro-Step is rigid, square, and secure.

