



Issue 1

PRO-TP5-NT

Item	Qty	Description
A	1	PRO-TP5-NT STEP
B	1	L/H Side Arm
C	1	R/H Side Arm
D	1	Flat M10 Clamp Plate
E	1	Bent M10 Clamp Plate
F	2	22mm O/D x 67mm Spacer Tube
G	2	M12 x 100 Bolts & Nyloc Nuts
H	2	M10 x 25 Bolts & S/P Washers
J	8	12 x 40 Flat Washers
K	2	10 x 30 Flat Washers
L	4	12 x 25 Flat Washers
M	4	M12 x 35 Bolts & Nyloc Nuts
N	8	M12 Black Bolt Caps

1. Locate item **F** into each existing hole on the outer face of each chassis member.
2. Using item **G** with item **J** loosely bolt item **B** and item **C** to the inside face of each chassis member.
3. Using item **H** with item **K** and item **D** bolt the left hand side arm (item **B**) to the existing forward hole in the bottom face of the forward crossmember.
4. Locate item **E** through the rectangular hole in the bottom face of the right hand chassis and using item **H** with item **K** bolt item **C** into place at the forward hole.
5. Using item **M** with Item **J** and Item **L** bolt item **A** to item **B** and item **C**.
6. Fully tighten all fixings ensuring the Pro-Step is rigid, square and secure.

