



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting



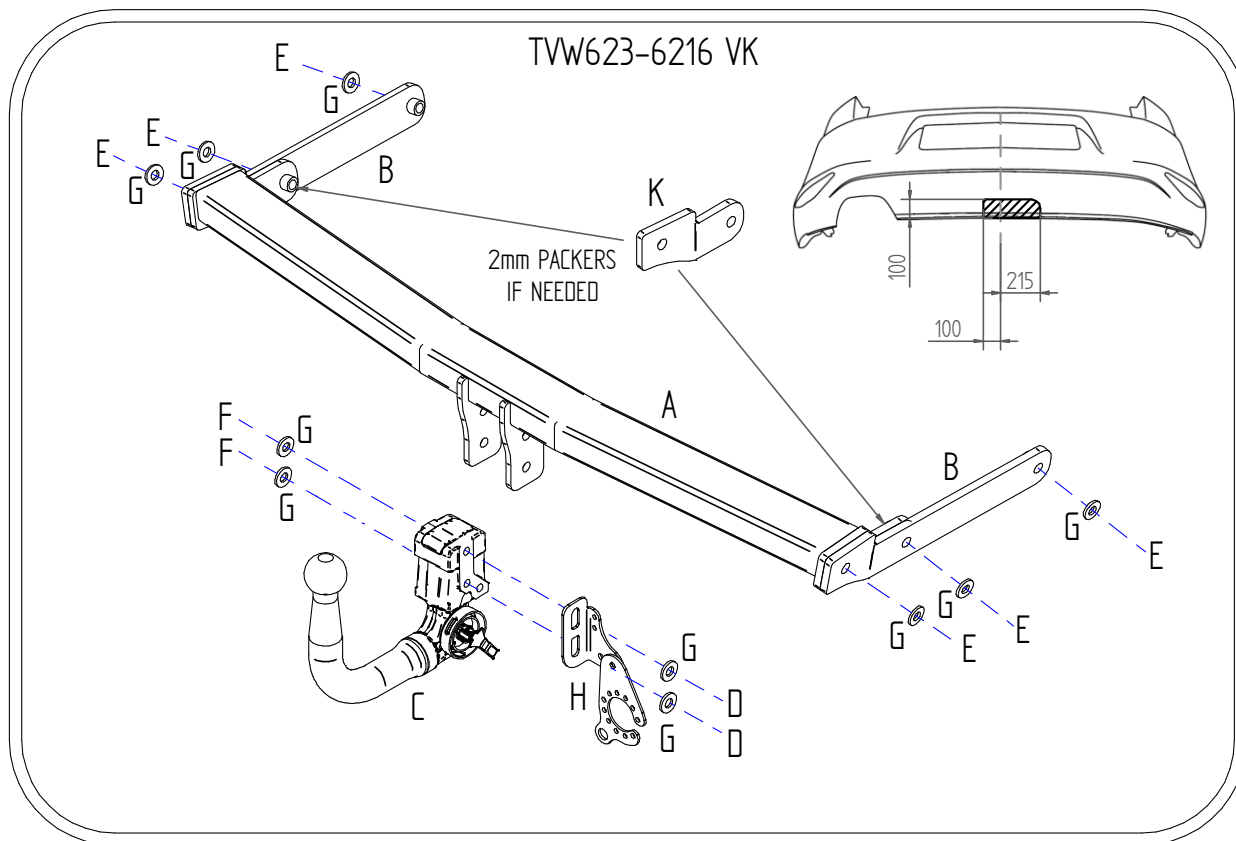
Issue 1

## TVW 623VK-6216

### Seat Leon ST X-Perience 2013 - 2020

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	D	2	M12 x 25 Bolts & S/P Washers
B	2	Side Arms	E	6	M12 x 50 Bolts & S/P Washers
C	1	ACS Detachable Neck 6216	F	2	M12 x 22 Bolts & S/P Washers
			G	10	12 x 25 Flat Washers
			H	1	Flip Up Socket Plate (Part No. TTFP/RH)
			K	4	Handed 2mm End Plate Lasers

1. Remove the rear light clusters.
2. Remove rear bumper. Fixings along the lower edge, under each light cluster and around each wheel arch.
3. Remove the bumper crossbeam (this is not refitted). Replace existing bolts.
4. Locate Item **B** inside each chassis and using Item **E** with Item **G** loosely bolt to forward existing holes (these are covered with tape).
5. Using Item **E** with Item **G** loosely bolt Item **A** to Item **B** and through existing rearmost holes. Fully tighten all bolts.
6. Using Item **F** with Item **G** and Item **D** with Item **G** bolt Item **C** and Item **H** to Item **A** and fully tighten.
7. Cut rear bumper as shown.
8. Refit bumper and light clusters.



#### Notes:

1. Recommended Torque Setting for M12 Grade 10.9 -130 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.