



## TPUG16SN-9201

Peugeot 208 (Exc. Electric) (Inc hybrid) 2020>, Vauxhall Corsa (Inc. electric & hybrid) 2019>

Item	Qty	Description	Item	Qty	Description	Torque Setting
A	1	TPUG16 Crossmember	F	6	M10 x 30 Bolts & S/P Washers	60 Nm
B	2	Side Arms	G	6	M10 x 35 Bolts & Nyloc Nuts	60 Nm
C	2	Angle Brackets	H	4	M8 x 35 (10.9) Bolts & S/P Washers	40 Nm
D	1	ACS1 / 9201 Swan Neck	J	2	M12 x 110 Grade (10.9) Bolts & Nyloc Nuts	130 Nm
E	1	VASP8 R/H Socket Plate	K	2	15mm Spacer Plates	
			L	18	10 x 25 Flat Washers	
			M	4	8 x 25 H/D Flat Washers	
			N	4	12 x 25 Flat Washers	
			P	4	Small M10 Cage Nuts (Metal)	

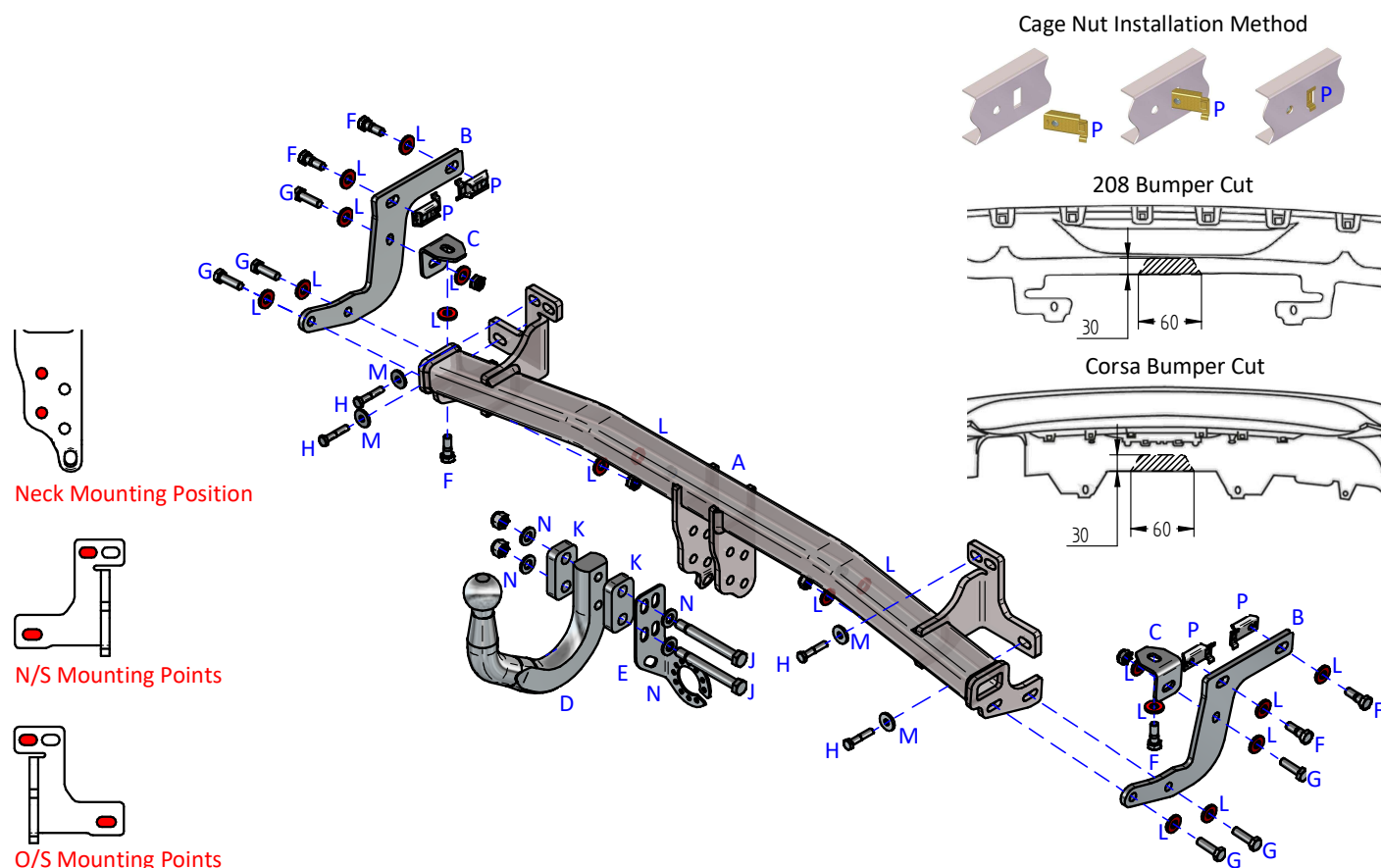
**Note: There are vehicles this Towbar will be installed to that retain the rear impact beam and others that it is removed and discarded. It is recommended that components are offered up to confirm there is sufficient clearance for the beam to remain in place if possible.**

### Bumper Removal:

- Open the rear tailgate, remove the rear light clusters, one fixing found inside boot area each side, **208:** remove four fixings from each wheel arch / **All Models:** remove three fixings from each wheel arch. Remove the fixings from the bumper lower edge, carefully pull bumper tips sideways then carefully release from around each light cluster area, pull rearward to finally release the bumper from the vehicle body. Unplug any necessary wiring looms.

### Towbar Installation:

- Locate the Towbar mounting points on the outside and lower face of each chassis (these will be covered with tape), clean the chassis faces then insert items **P** into the outside face mounting points.
- Remove the inner and lower mounting points securing the rear impact beam to the vehicle, using item **H** with item **M** fix item **A** to the rear panel sandwiching the rear impact beam.
- Fix items **C** to the lower face of each chassis member using item **F** and item **L**.
- Fix items **B** to the outside face of each chassis member using item **F** and item **L**.
- Fix items **B** to items **C** and Item **A** using items **G** and items **L**.
- Using items **J** with items **N** and items **K** fix item **D** and item **E** to item **A**.
- Fully tighten all fixings ensuring the Towbar is rigid, square, and secure.
- Cut the rear bumper as shown below and refit.



- Notes:**
- For Torque settings see the column next to each item in the list.
  - Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.
  - We Recommend the use of PRO-TOW Couplings with all our products.