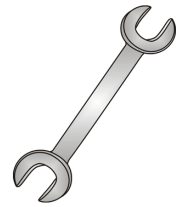




Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting



Issue 7

TP4 Citroen Relay, Fiat Ducato, Peugeot Boxer Chassis Cab (Dropside) 2006>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	H	2	M16 x 60 Bolts & Nyloc Nuts
B	1	L/H Side Arm	J	2	M12 x 130 Bolts & Nyloc Nuts
C	1	R/H Side Arm	K	1	M12 x 70 Bolt & S/P Washer
D	1	L/H Chassis Bracket	L	9	M12 x 40 Grade 10.9 Bolts & 6 Nyloc Nuts & 3 S/P Washers
E	1	R/H Chassis Bracket	M	6	M8 x 35 Grade 10.9 Bolts & Nyloc Nuts
F	2	Clamp Plates	N	12	8 x 25 HD Flat Washers
G	1	Coupling Spacer	P	4	12 x 40 Flat Washers
			R	14	12 x 25 Flat Washers
			S	1	40 x 25 Spacer Tube
			S2	2	19 x 92 Spacer Tubes (Optional Fit)

1. Using item **M** with item **N** loosely bolt item **A** to the existing holes in the rear panel.
2. Using item **J** with item **P** loosely bolt item **B** and item **C** to the inside face of each chassis member through the existing holes.
3. Using item **L** with item **R** loosely bolt item **B** and item **C** to item **A**.
4. Remove the existing square rubber bungs from the rear underside of each chassis member. (Note: offside rubber bung is located in the towing eye).
5. Locate item **F** into each square hole and using the 'flexy' strap, trap the captive plate centrally into position.
6. Using item **L** with item **R** loosely bolt item **D** and item **E** to item **B** and item **C**.
7. Using item **K** with item **R** loosely bolt item **E** up through the towing eye and into the captive clamp plate already in position using Item **S** as a spacer.
8. Using item **L** with item **R** loosely bolt item **D** up through the chassis into the captive clamp plate already in position.
9. Using item **H** with item **G** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
10. Fully tighten all nuts and bolts and ensure the Towbar is rigid and secure.

Optional:

Using **FIG: 2** as a guide to prepare for the installation, open the hole out to 20mm diameter on the internal face only.

Note: For vehicles that don't have the mounting point pre-drilled in the chassis rail shown in **FIG: 2**, follow steps **1** & **3** of the Towbar Installation and correctly position items **B** and **C**. Mark the position of the mounting points where items **J** will be fixed then remove items **B** and **C**. Drill out both faces of each chassis rail to 14mm and open the internal chassis face to 20mm. Once completed follow the Towbar Installation steps as normal.

Note: nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

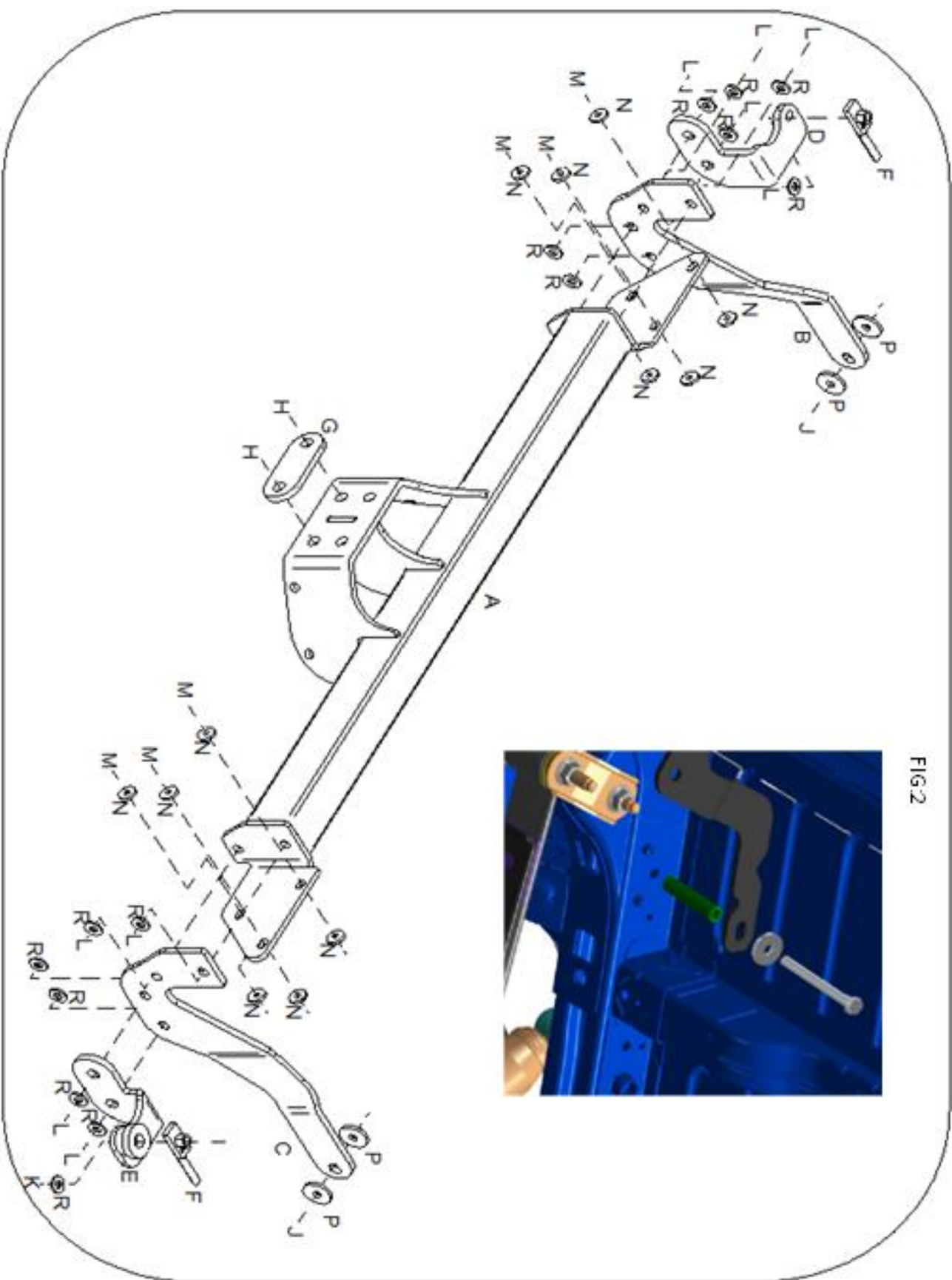


FIG.2