

Isuzu Gafter N Series 3.5T 2009>

(Vehicle width wheel to wheel excluding bulge of tyre on rear axle 1800 – 2000mm)

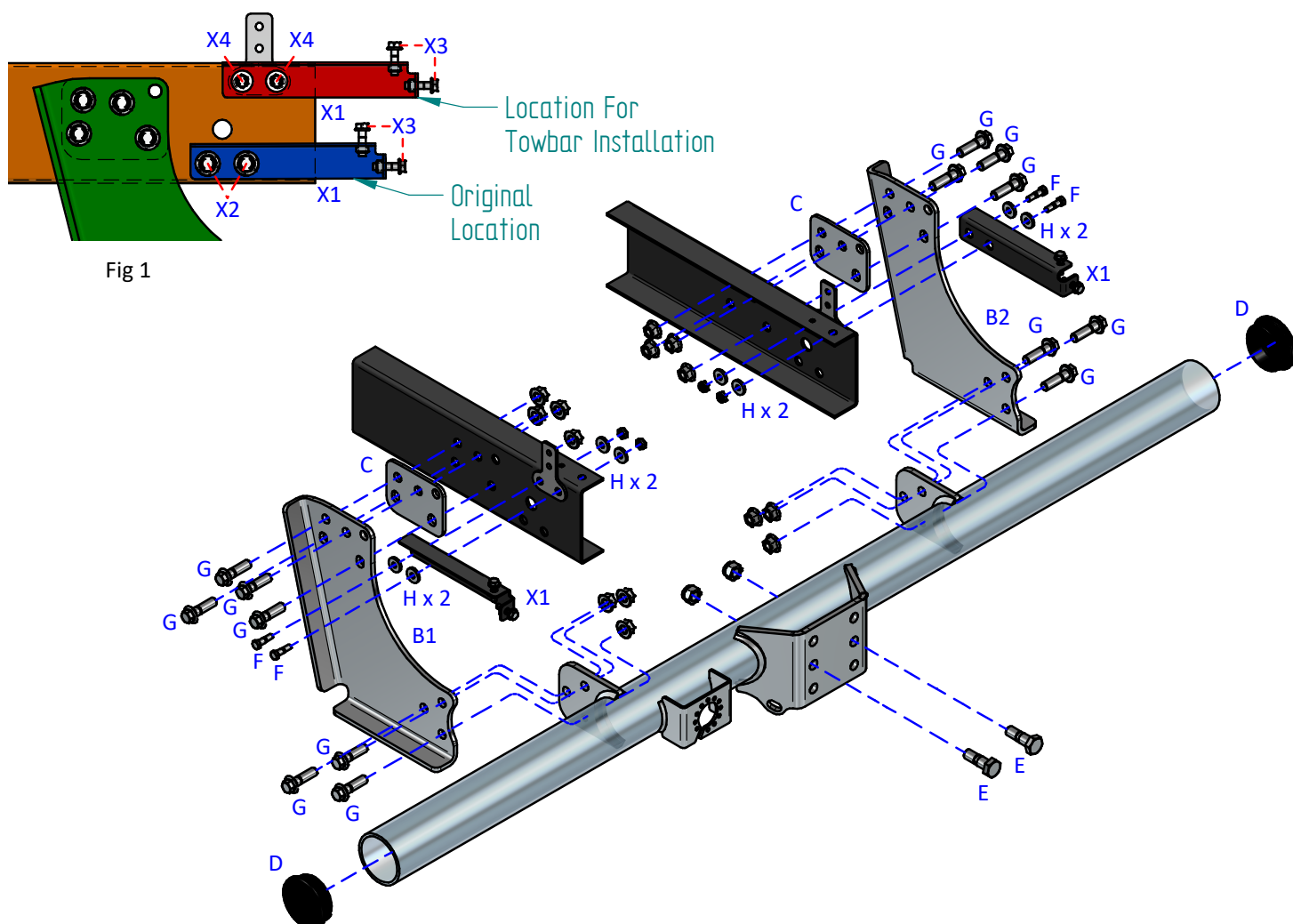
Item	Qty	Description	Item	Qty	Description
A	1	TiZ9 Crossbar	E	2	M16 x 50 Bolts & Nyloc Nuts
B1	1	Left Hand Side Arm	F	4	M8 x 30 Bolts & Nyloc Nuts
B2	1	Right Hand Side Arm	G	14	M14 x 50 Flange Bolts & Flange Lock Nuts (176 Nm)
C	2	6mm Spacer Plate	H	8	8 x 25 Flat Washers
D	2	88.9mm O/D Black End Caps (RTi1164)			
X1	2	Original Handed Light Board Mounting Brackets			
X2	2	Original Light Board To Chassis Bolts			
X3	4	Original Light Board To Mounting Bracket Bolts			
X4	4	Original Body To Chassis Bolts			

Preparation For Installation

1. Loosen but don't fully remove fixings **X3** to allow movement in the slots.
2. Remove and discard fixings **X2** and **X4**.
3. Remount **X1** with reference to Fig 1 using Items **F** with Items **H** and fully tighten all fixings. (Some models may require holes to be drilled)
4. Remove the Aluminium rear beam. (This is not refitted with the Towbar Assembly).

Towbar Installation.

1. Fix Items **B1** and **B2** with Item **C** to the chassis using Items **G**.
2. Fix Item **A** to Items **B1** and **B2** using Items **G**.
3. Using Items **E** fix your desired ball bracket (Not supplied in this kit) to Item **A**.
4. Fully tighten all fixings ensuring the Towbar is rigid, square and secure.
5. Insert Item **D** into each end of Item **A**.



Notes:

1. For Torque settings see general notes overleaf.
2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.